



Kent
STAINLESS



PUBLIC REALM PROJECTS

Kent Stainless provide an unrivalled stainless steel design and manufacturing service.

Our continued investment in product development and R&D ensures new products and ranges are always on the horizon.

We now have a workforce of over 200 people with 36 Design Engineers and 6 R&D Engineers.





This brochure showcases images of a broad range of public realm projects in Ireland, the UK and the Middle East with some new projects commencing in the USA and Canada



TAKE A VIDEO TOUR OF OUR FACTORY HERE



for more information on all our products, visit

kentstainless.com

Stainless Steel Finishes

A Steel Samples Book is available to accompany this book – it can be requested by email to info@kentstainless.com

It contains a sample of 12 finishes described briefly below.

A more detailed explanation can be found by scanning the QR code next to each finish which will bring you to a PDF brochure for each on our website.

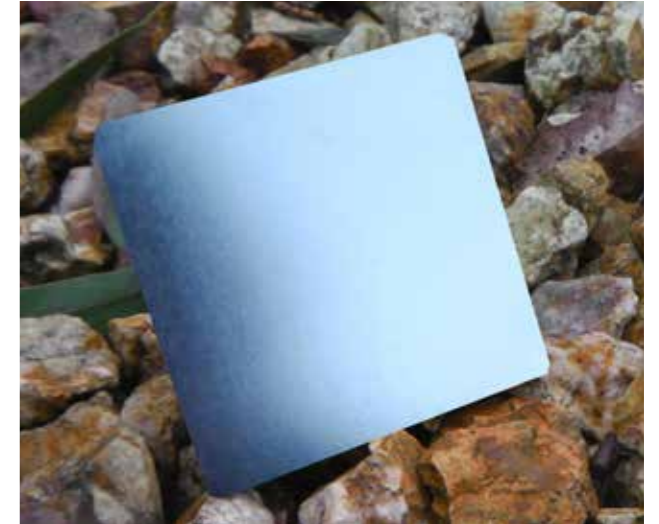


Passivated

aka Cold Rolled / 2B

This is the way most of Kent Stainless raw material sheet is purchased and is seen on the underside / inside of our product – e.g., the underside of drain channel or manholes

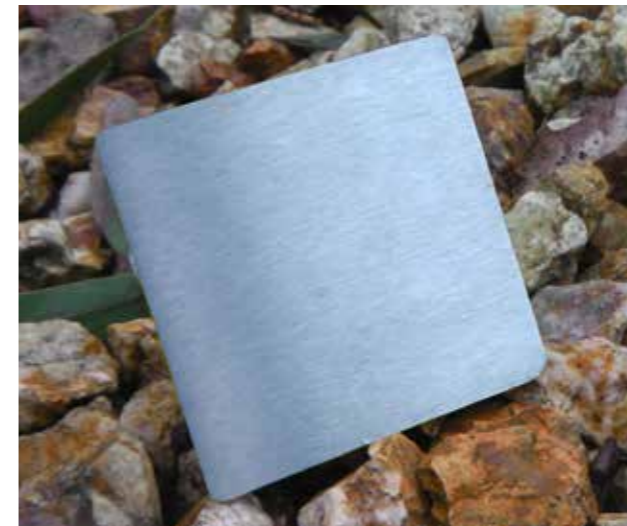
See page 7, 23, 23, 33, 36, 61, 65, 103, 118, 119, 151, 157, 158, 164.



Cold Rolled Electropolished

This the above finish which has been electropolished for 2 hours. Super hygienic – for pharmaceutical factory or laboratory projects – or super corrosion resistant for streetscape projects

See page 106, 107, 168, 169, 170, 171.



Satin Finish 320 Grit Polished

Sheets of stainless are purchased pre-polished on 1 side with this finish – or this finish can be created in our polishing shop on parts that are not formed from sheet. We also create this finish when we blend welds. A very common finish on internal and external stainless -and very commonly mis-specified.

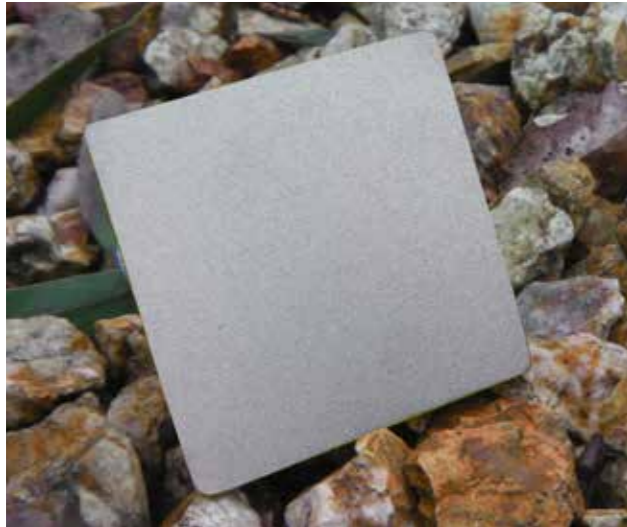
Seen throughout many pages in this book – for special attention see page 4, 17, 19, 22, 25, 33, 34, 36, 39, 52, 67, 85, 89, 93, 95, 103, 112, 113, 116, 117, 130, 132, 133, 134, 147, 160, 165.



Bright Satin

Take the Satin Finish 320 Grit Polish above and give it a 15-minute Electropolish to further enhance and protect the life of the stainless – while keeping the polished grain visible

See page 13, 21, 27, 75, 102, 111, 112, 115, 121, 122, 123, 125, 126, 127, 128, 129, 139, 140, 143, 145, 146.



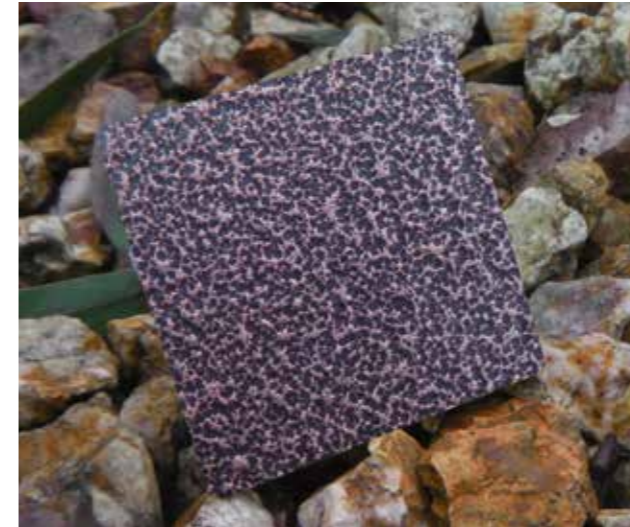
Shot Peened

Non-Directional and uniform with very little reflection. Often used to increase slip resistance.
See page 33, 37, 38, 44, 70, 72, 74, 93, 95, 114, 119, 123, 168, 174, 177, 179, 14, 15.
See page 9, 10, 11, 12, 13, 14, 15, 31, 40, 41, 62, 64, 66, 85, 87, 101, 111, 122, 123, 129, 170, 176, 181.



Bright Peened

As above, but electropolished afterwards to help the corrosion resistance of the stainless & this the peening or blasted finish is brightened
See page 35, 36, 57, 59, 98, 136, 137, 144, 145, 169, 172, 174, 175, 178.



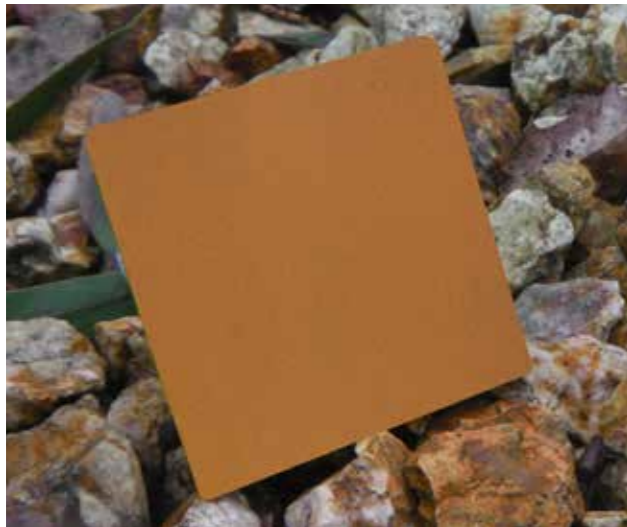
Kent Antique Copper

A textured finish achieved by taking 304 stainless steel and applying a polyester powder coating with an Antique Copper Finish
See page 77, 78, 91.



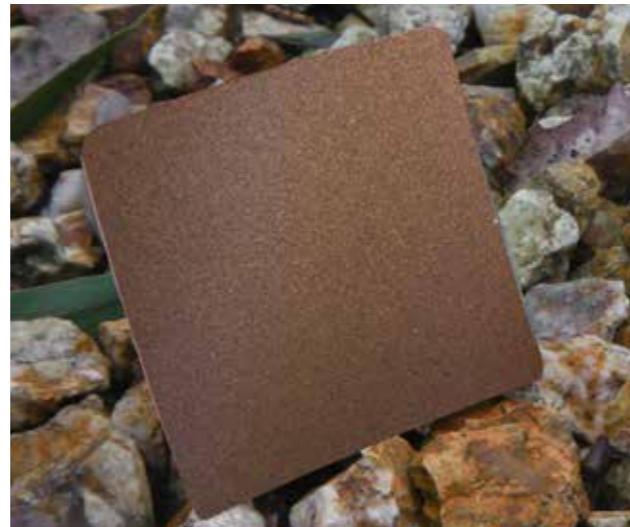
3D Screen Print

Screen Printing is used often on our wayfinding. By taking a sheet of grade 304 stainless and repeatedly screen printing layers on top of each other we can create this 3D raised screen print effect
See page 123.



Pre-Weathered Corten

Corten is dark grey when it arrives in our factory – then blasted and weathered either naturally or chemically to give a patina that brightens then darkens over time
See page 7, 11, 16, 17, 19, 170, 173, 174.



Kent Imitation Corten

aka Faux Corten - grade 304 stainless steel powder coated with Interpon YX355F. Used in areas where corten bleeding is an issue or where irregular shapes cannot be formed from corten
See page 8, 16.



Kent Metallic Black

A textured finish with metallic flecks seen when the light shines a certain way on it - achieved by taking 304 stainless steel and applying a powder coating containing polyester metallic material
See page 11, 47, 75, 93, 101, 110, 135, 140.



Tiger Bronze

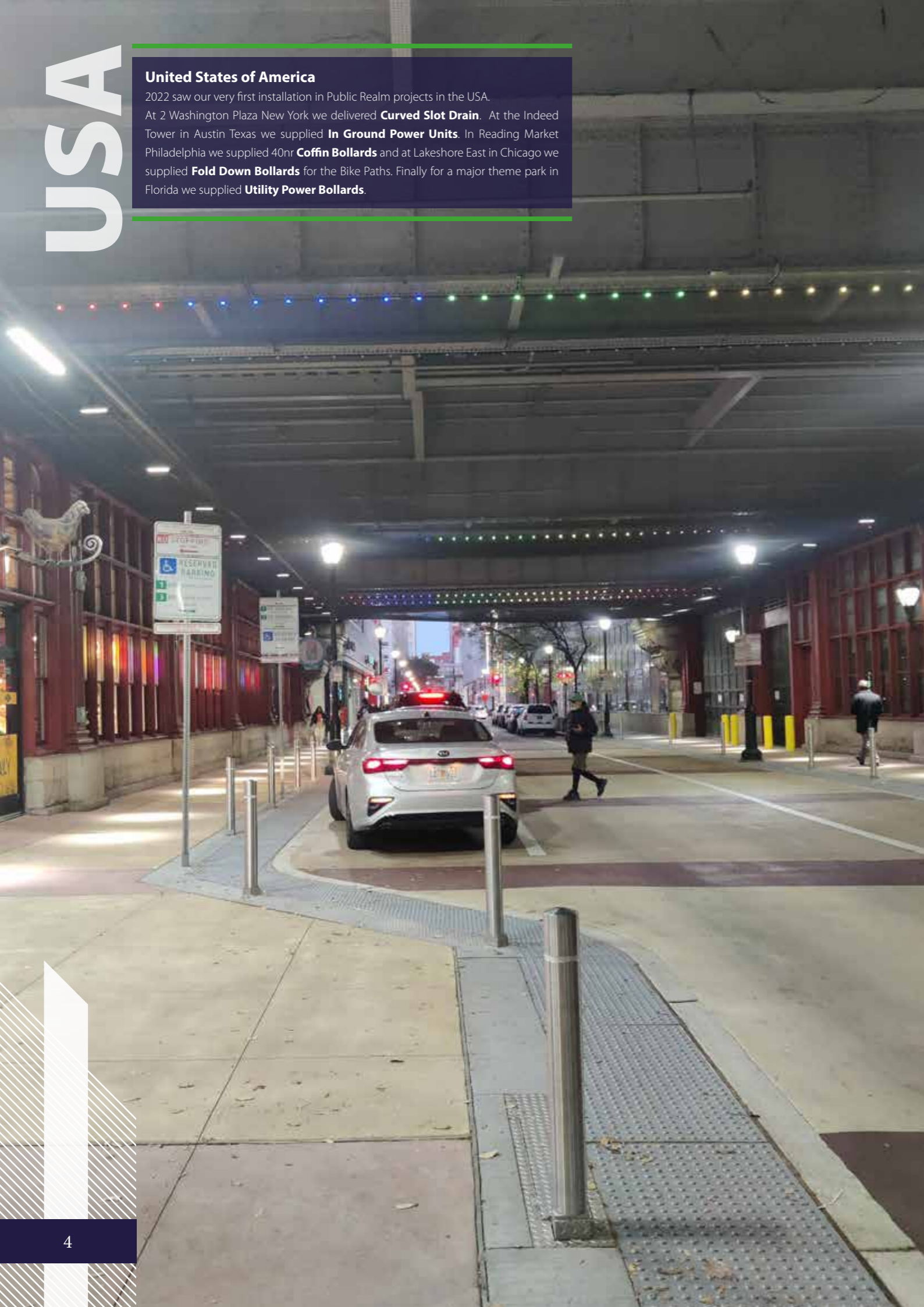
A bronze finished on a sheet of grade 304 stainless steel – achieved by powder coating with Drylac Tiger Bronze. A layering effect can be created by this laser cutting a shape in bronze and placing it over a contrasting black piece – or any 2 colour combinations.
See page 5, 76, 78, 79.

USA

United States of America

2022 saw our very first installation in Public Realm projects in the USA.

At 2 Washington Plaza New York we delivered **Curved Slot Drain**. At the Indeed Tower in Austin Texas we supplied **In Ground Power Units**. In Reading Market Philadelphia we supplied 40nr **Coffin Bollards** and at Lakeshore East in Chicago we supplied **Fold Down Bollards** for the Bike Paths. Finally for a major theme park in Florida we supplied **Utility Power Bollards**.



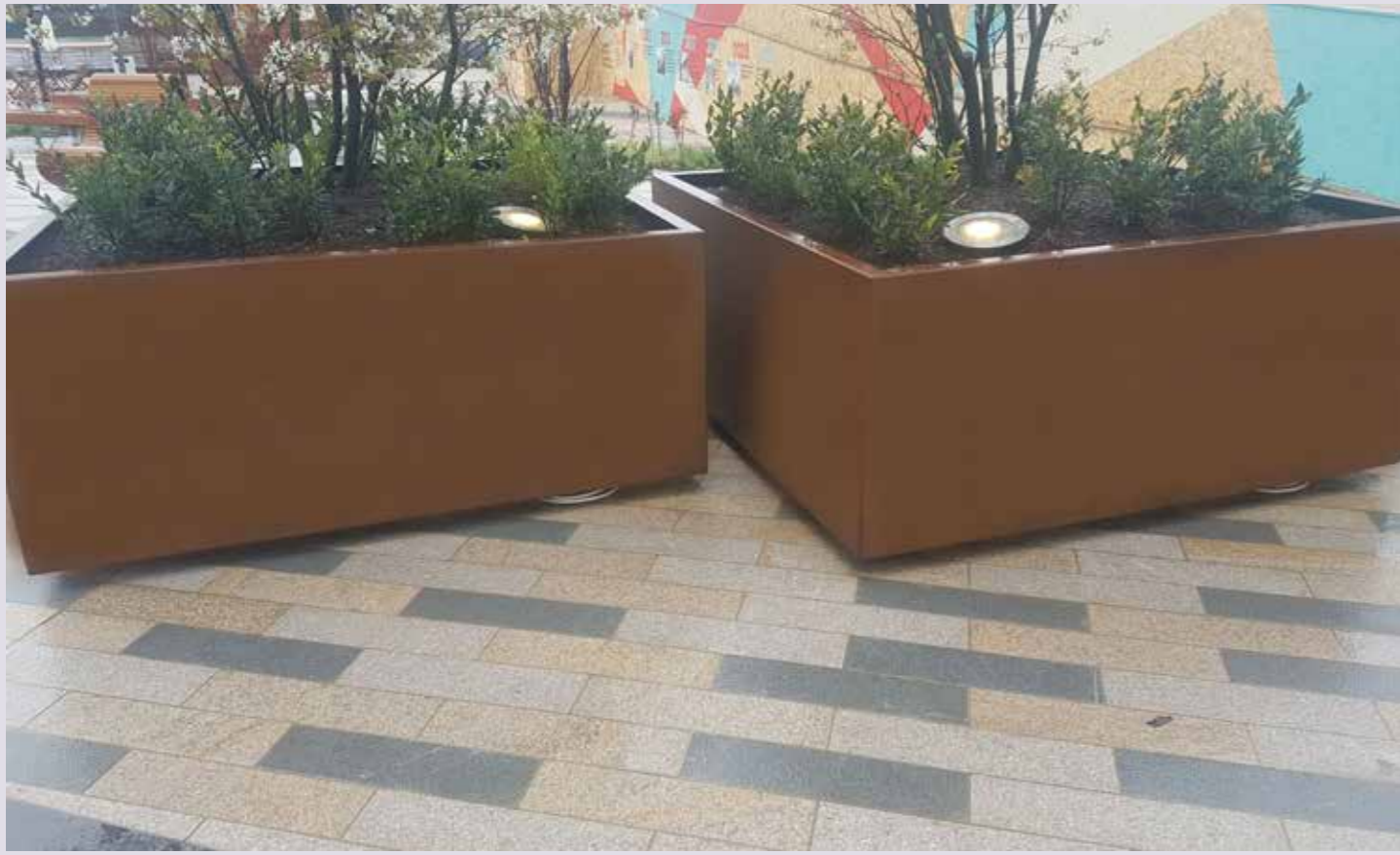
Battersea Power Station

A huge redevelopment of Battersea Power Station commenced in 2013. Of this 39 acre site, Kent Stainless were involved in the riverfront area called Circus West Village. In 2016 Kent Stainless were commissioned to manufacture The **Kent Swivel Kidney Seat, Rectangular Corten Planters, Seats, Stairway Ventilation Grilles, Lettering** and **Corten Bicycle Stands**. The products produced by Kent Stainless were manufactured with Grade 316 Stainless, using Iroko Timber and some products (planters and cycle stands) were made from Corten Steel.

In Ground Power Units, Manholes and **Heelproof Drainage Grilles** were also designed to match exactly the paving and grout joints.

Finally **Resin Infill Tactile Warning Studs** were used for demarcation around the restaurant areas.







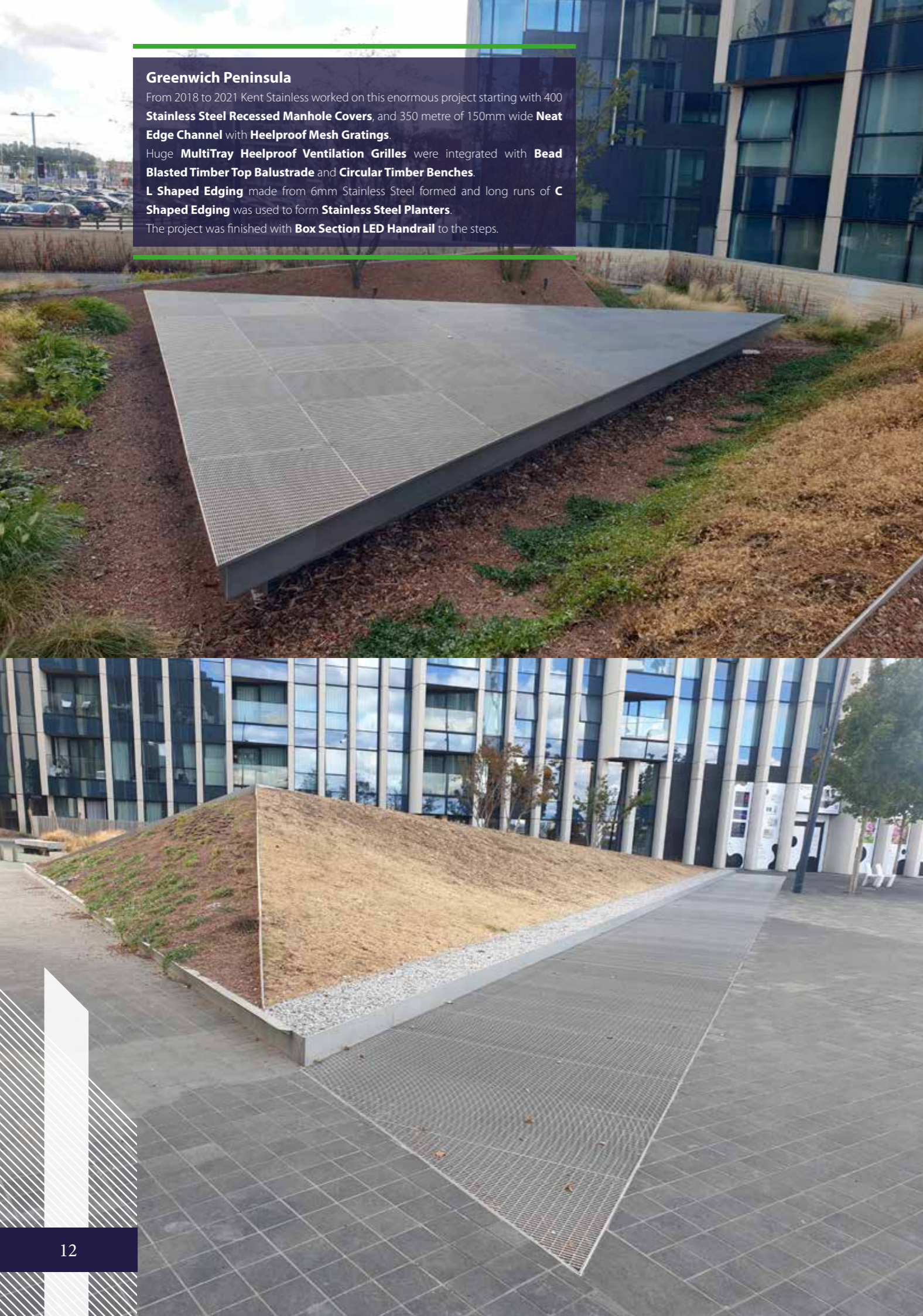
Greenwich Peninsula

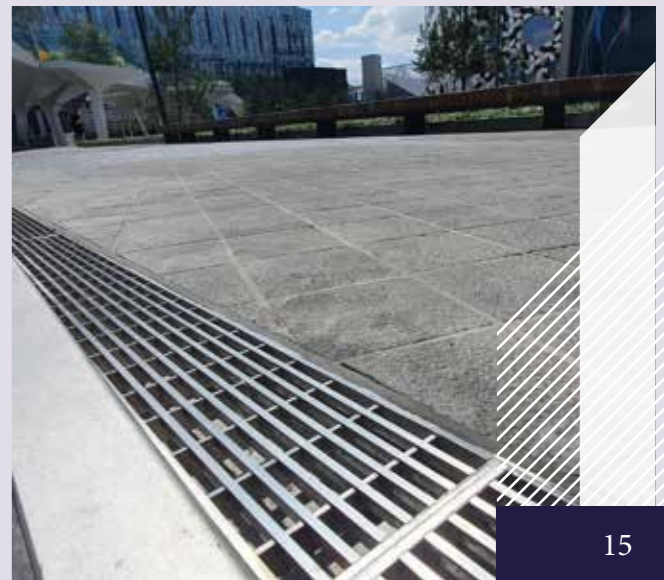
From 2018 to 2021 Kent Stainless worked on this enormous project starting with 400 **Stainless Steel Recessed Manhole Covers**, and 350 metre of 150mm wide **Neat Edge Channel** with **Heelproof Mesh Gratings**.

Huge **MultiTray Heelproof Ventilation Grilles** were integrated with **Bead Blasted Timber Top Balustrade** and **Circular Timber Benches**.

L Shaped Edging made from 6mm Stainless Steel formed and long runs of **C Shaped Edging** was used to form **Stainless Steel Planters**.

The project was finished with **Box Section LED Handrail** to the steps.





Triton Square

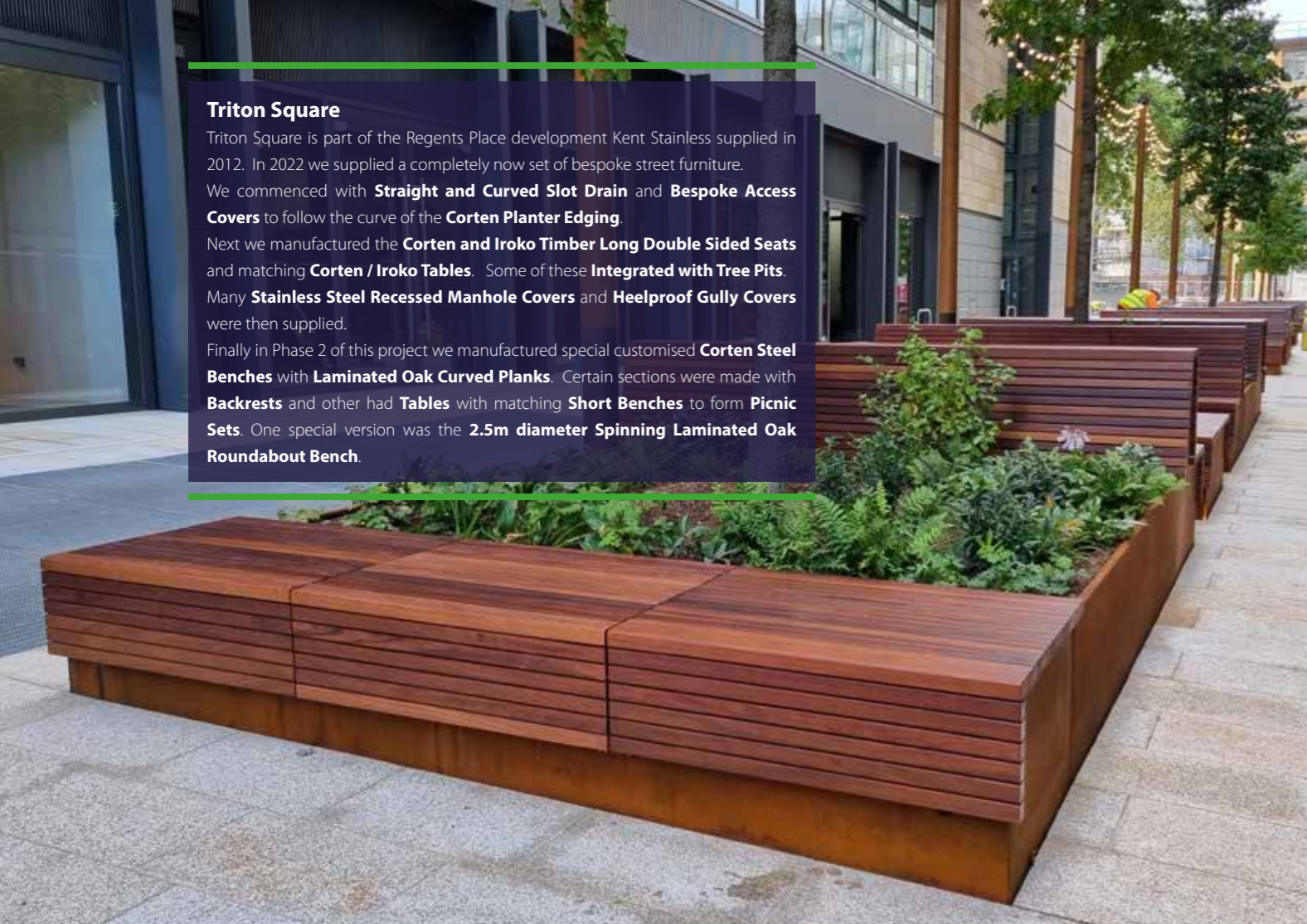
Triton Square is part of the Regents Place development Kent Stainless supplied in 2012. In 2022 we supplied a completely new set of bespoke street furniture.

We commenced with **Straight and Curved Slot Drain** and **Bespoke Access Covers** to follow the curve of the **Corten Planter Edging**.

Next we manufactured the **Corten and Iroko Timber Long Double Sided Seats** and matching **Corten / Iroko Tables**. Some of these **Integrated with Tree Pits**.

Many **Stainless Steel Recessed Manhole Covers** and **Heelproof Gully Covers** were then supplied.

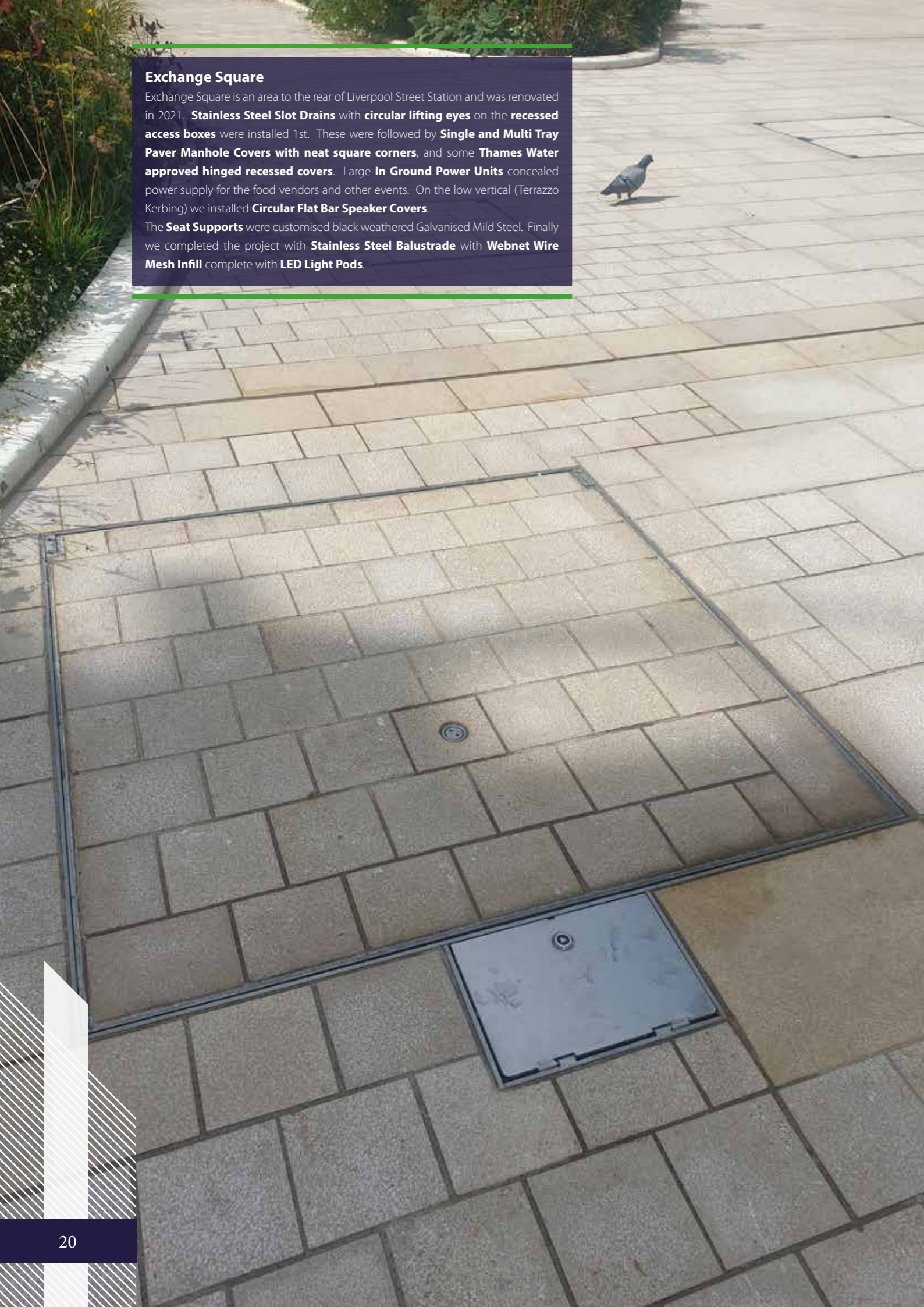
Finally in Phase 2 of this project we manufactured special customised **Corten Steel Benches** with **Laminated Oak Curved Planks**. Certain sections were made with **Backrests** and other had **Tables** with matching **Short Benches** to form **Picnic Sets**. One special version was the **2.5m diameter Spinning Laminated Oak Roundabout Bench**.





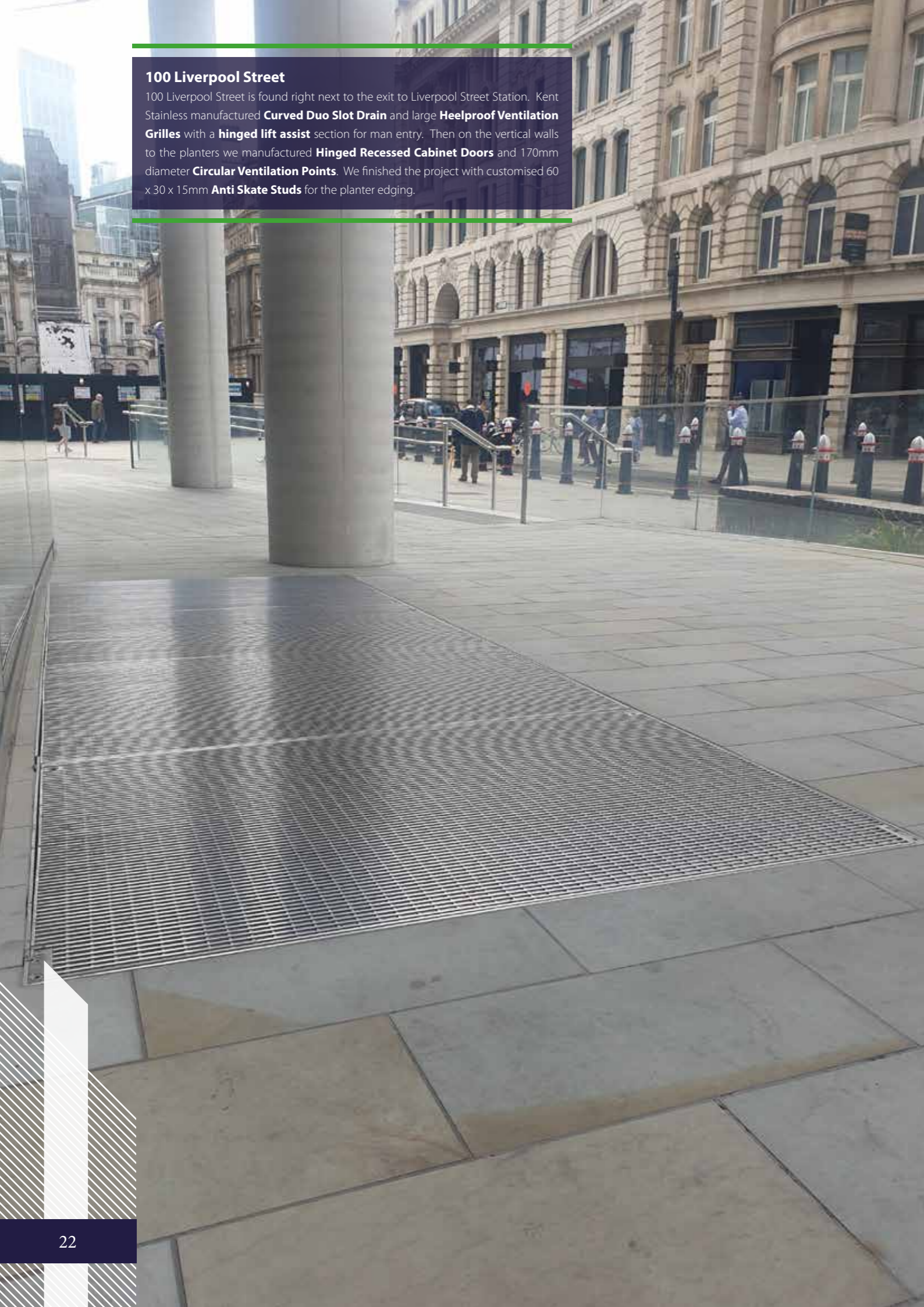
Exchange Square

Exchange Square is an area to the rear of Liverpool Street Station and was renovated in 2021. **Stainless Steel Slot Drains** with **circular lifting eyes** on the **recessed access boxes** were installed 1st. These were followed by **Single and Multi Tray Paver Manhole Covers with neat square corners**, and some **Thames Water approved hinged recessed covers**. Large **In Ground Power Units** concealed power supply for the food vendors and other events. On the low vertical (Terrazzo Kerbing) we installed **Circular Flat Bar Speaker Covers**. The **Seat Supports** were customised black weathered Galvanised Mild Steel. Finally we completed the project with **Stainless Steel Balustrade** with **Webnet Wire Mesh Infill** complete with **LED Light Pods**.



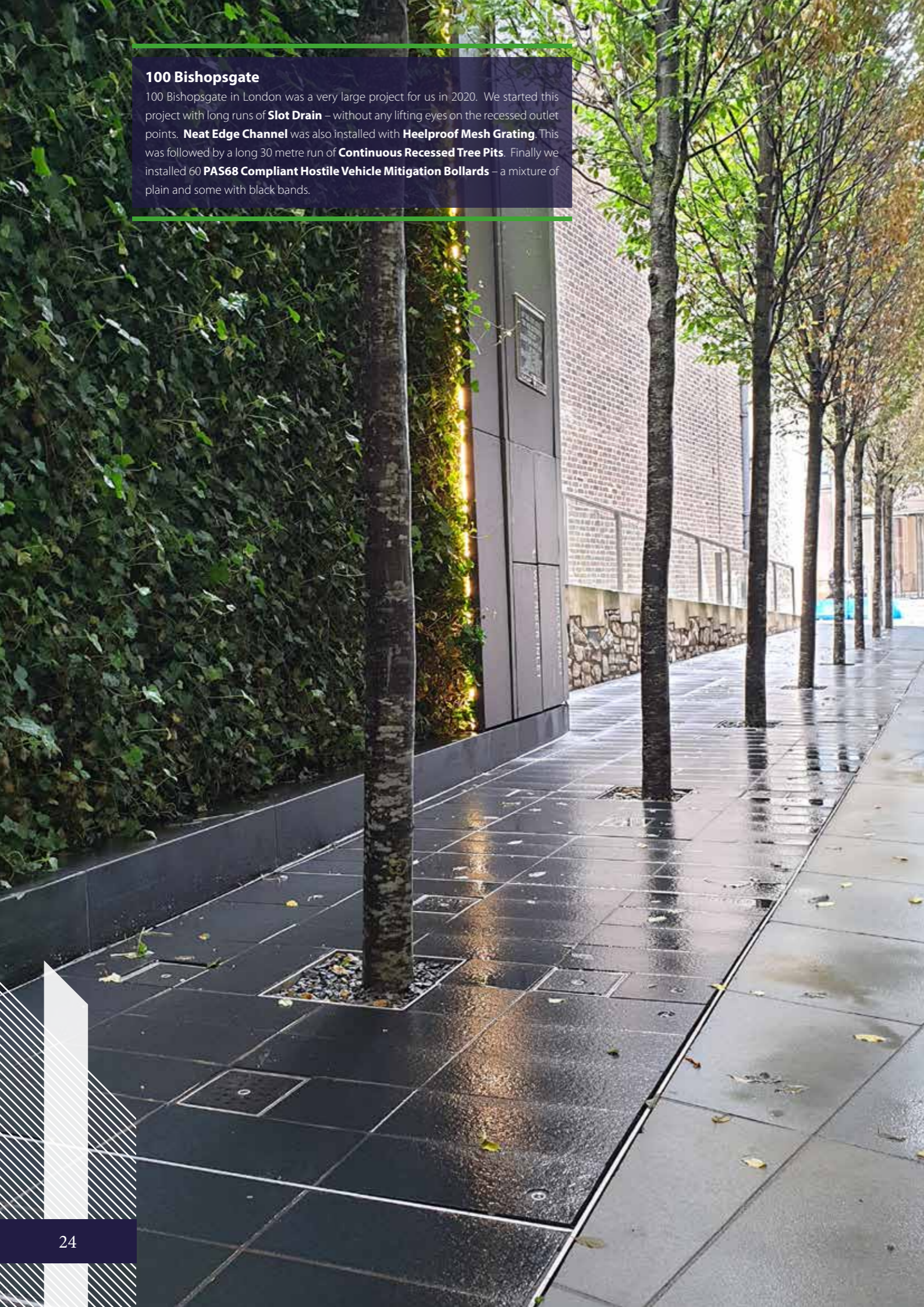
100 Liverpool Street

100 Liverpool Street is found right next to the exit to Liverpool Street Station. Kent Stainless manufactured **Curved Duo Slot Drain** and large **Heelproof Ventilation Grilles** with a **hinged lift assist** section for man entry. Then on the vertical walls we manufactured **Hinged Recessed Cabinet Doors** and 170mm diameter **Circular Ventilation Points**. We finished the project with customised 60 x 30 x 15mm **Anti Skate Studs** for the planter edging.



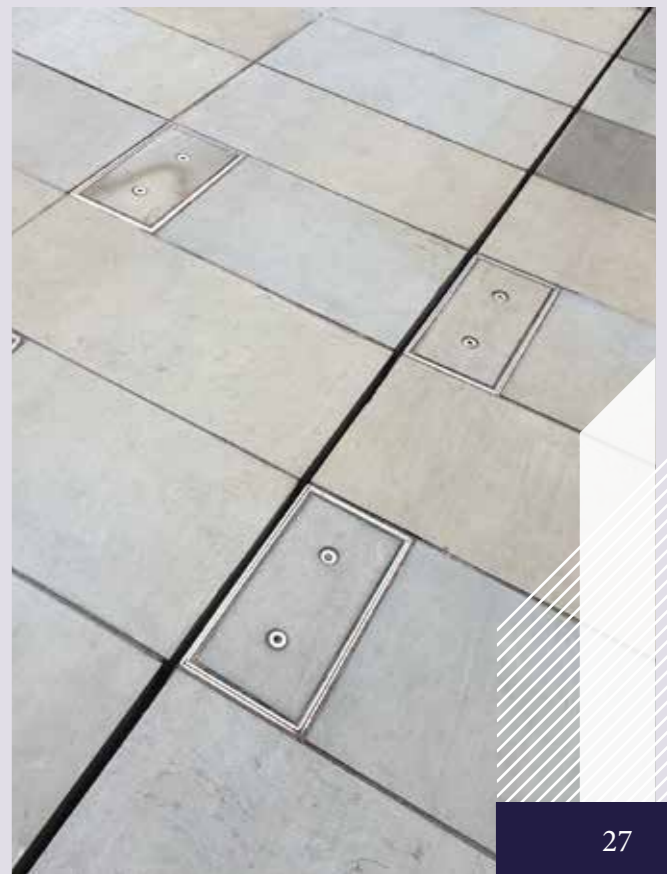
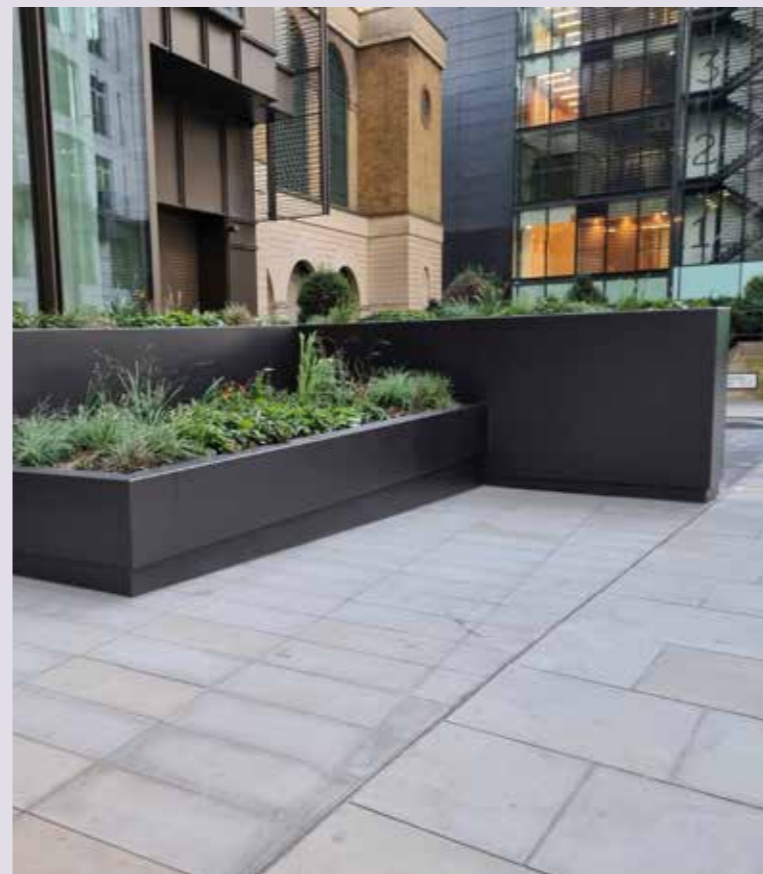
100 Bishopsgate

100 Bishopsgate in London was a very large project for us in 2020. We started this project with long runs of **Slot Drain** – without any lifting eyes on the recessed outlet points. **Neat Edge Channel** was also installed with **Heelproof Mesh Grating**. This was followed by a long 30 metre run of **Continuous Recessed Tree Pits**. Finally we installed 60 **PAS68 Compliant Hostile Vehicle Mitigation Bollards** – a mixture of plain and some with black bands.



150 Bishopsgate / 80 Houndsditch

150 Bishopsgate aka 80 Houndsditch is the site of the Pan Pacific Hotel – and is a continuation of work we did on Bishopsgate. Here we supplied large **4 Tray Recessed Tree Pits** which were infilled with resin bound gravel. These contains removable circular rings in the centre to allow for future tree growth. This was followed by **Neat Edge Channel** with **Heelproof Wedgewire Grating** and hidden lockdown points. Next we installed **Hidden Slot Drain** with **Recessed Access Boxes incorporating Circular Lifting Points**. This was followed by **Stainless Steel Balustrade** and **Arc Shaped Cycle Stands**. Finally we installed **Bronze Powder Coated Planters** at the front façade of the hotel.



15 Bishopsgate

In 2016 Kent designed customised extra shallow **Slot Drains** and low cost **Threshold Drains** with a 40mm depth.



Blackfriars

We delivered 2 projects right across the water from each other in Blackfriars. At Carmelite House we delivered **Bead Blasted LED Handrail** on the steps as well as the **Stair Nose Edging Strips**. The at One Blackfriars we delivered **Swoosh Anti Skate Studs** and 6 large **Recessed Tree Pits**.



Waltham Forest

At the council offices in Waltham Forest we installed long runs of **Stainless Steel Slot Drain** for the perimeter of the fountain area, **Heelproof Heavy Duty Gully Covers** on the paths leading up to the central plaza. Then nearby at The Paddock we installed **Stainless Steel Coffin Bollards**.

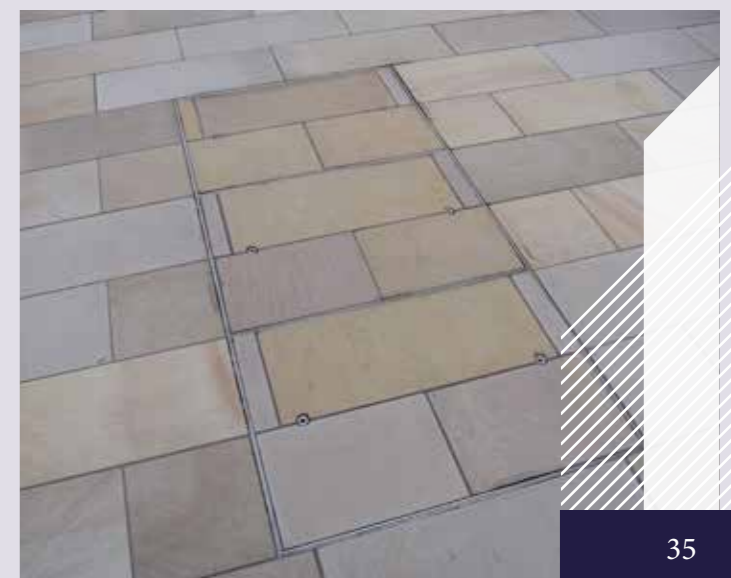
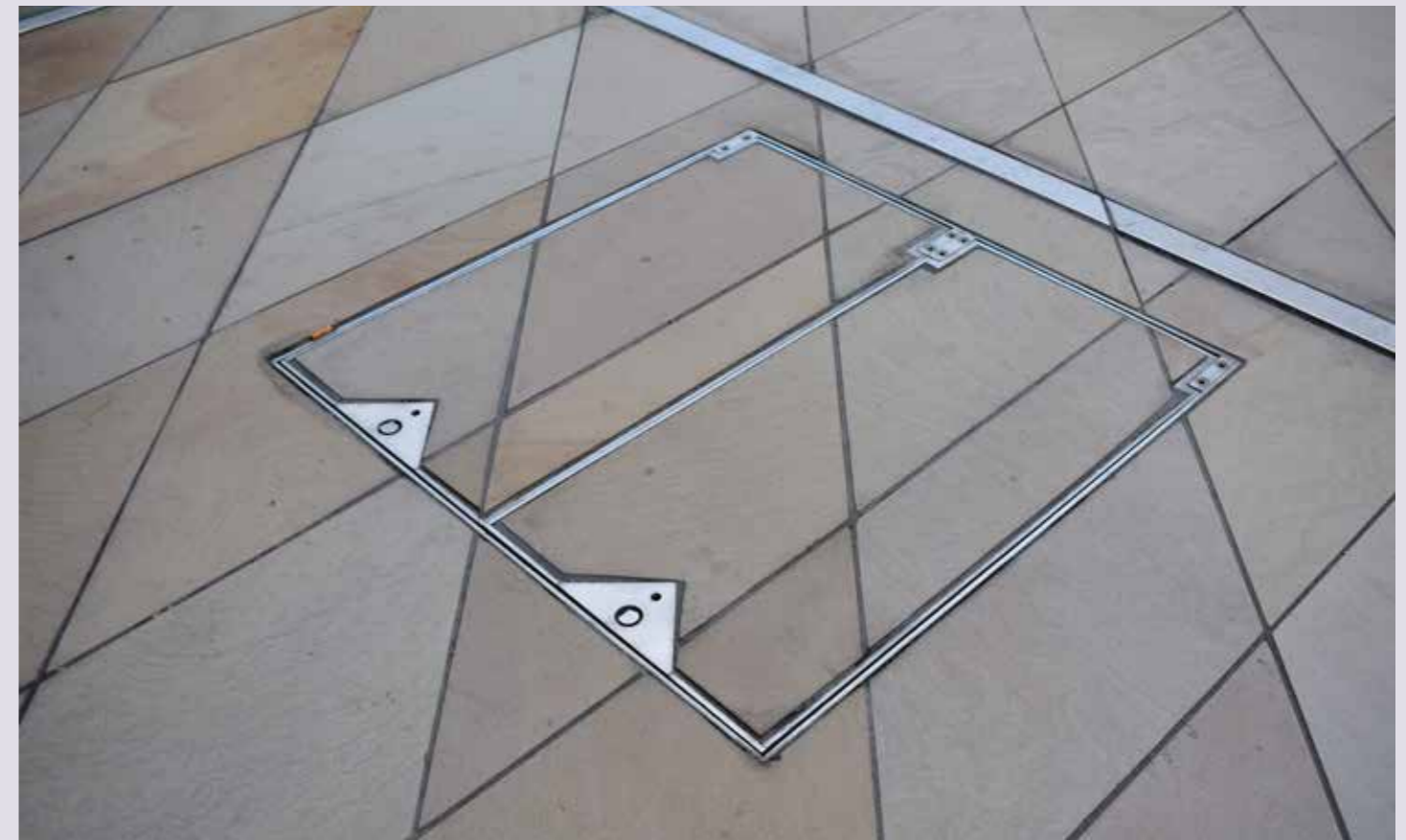


International Quarter, London

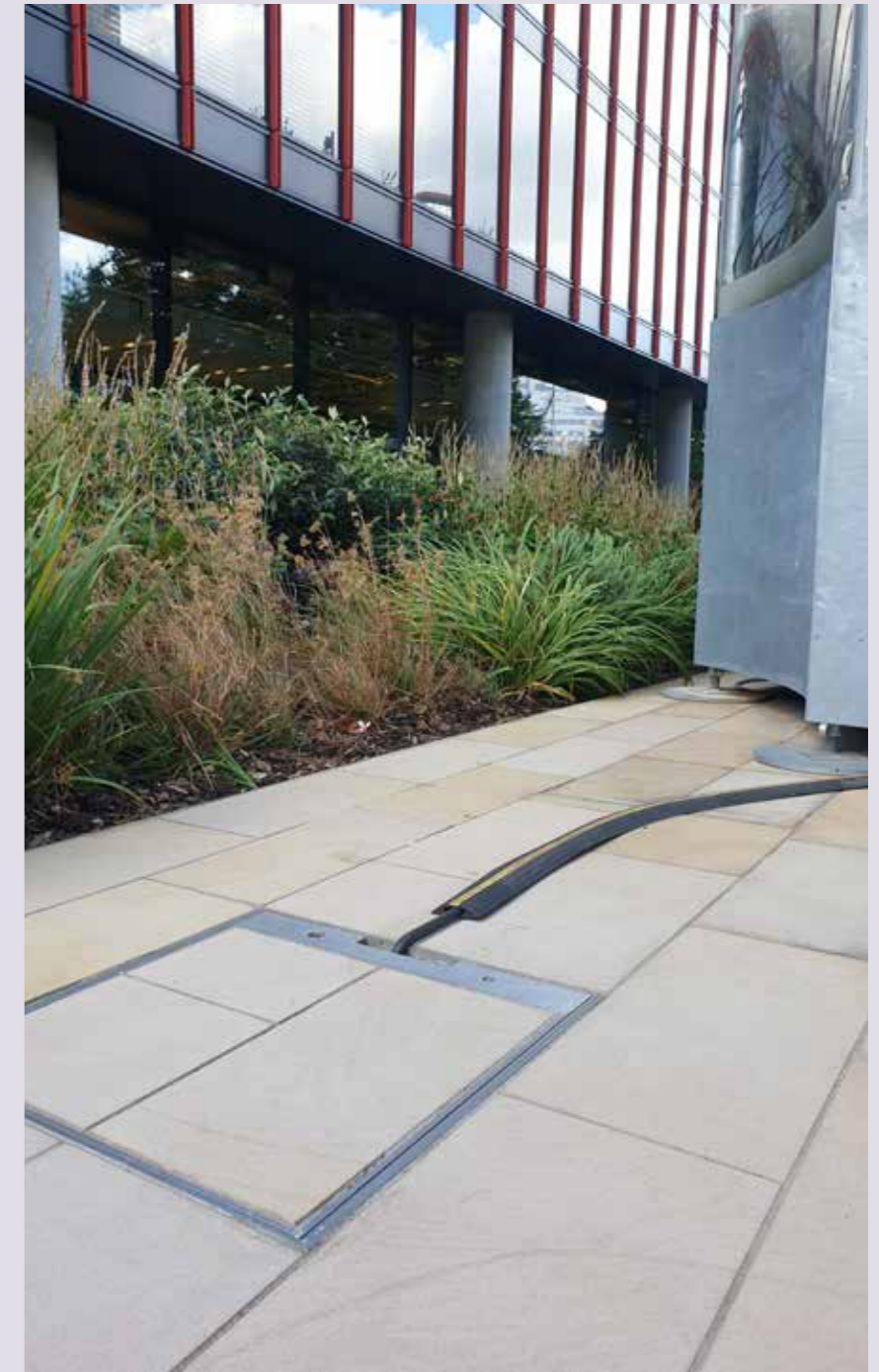
IQL is situated right beside Olympic Park in London and is undergoing a huge redevelopment over 7 years. In 2017 Kent Stainless supplied **Hinged Recessed Access Covers, Lift Out Access Covers, Slot Drains**. Some manholes covers were rhomboid shaped to match the paving pattern.

The stainless steel train tracks were 10mm thick and 74mm wide to mimic railway tracks.

Kent **Double Wedge Heelproof Grating** was used to make both **Rhomboid** and **Circular Tree Grilles**.

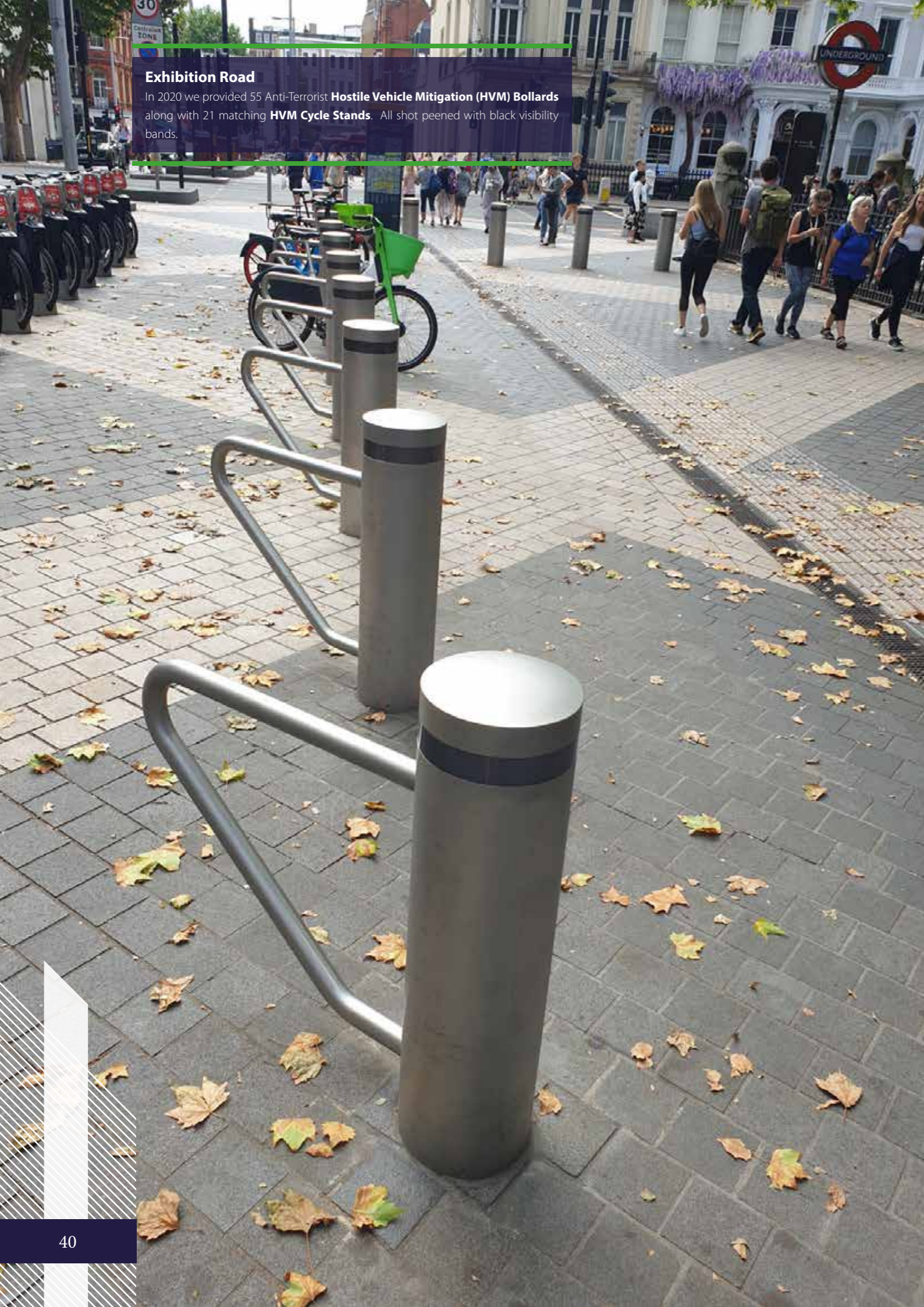






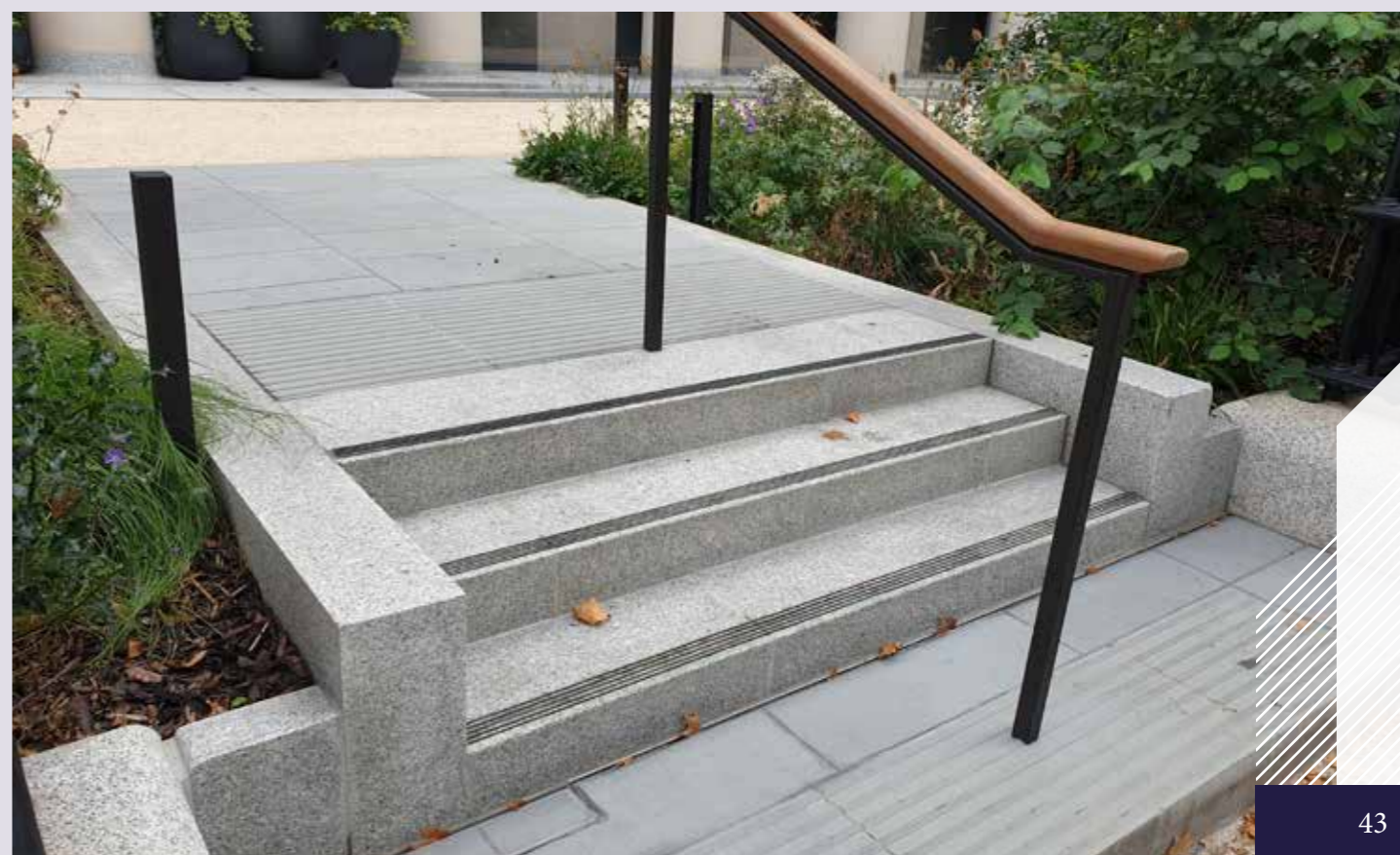
Exhibition Road

In 2020 we provided 55 Anti-Terrorist **Hostile Vehicle Mitigation (HVM) Bollards** along with 21 matching **HVM Cycle Stands**. All shot peened with black visibility bands.



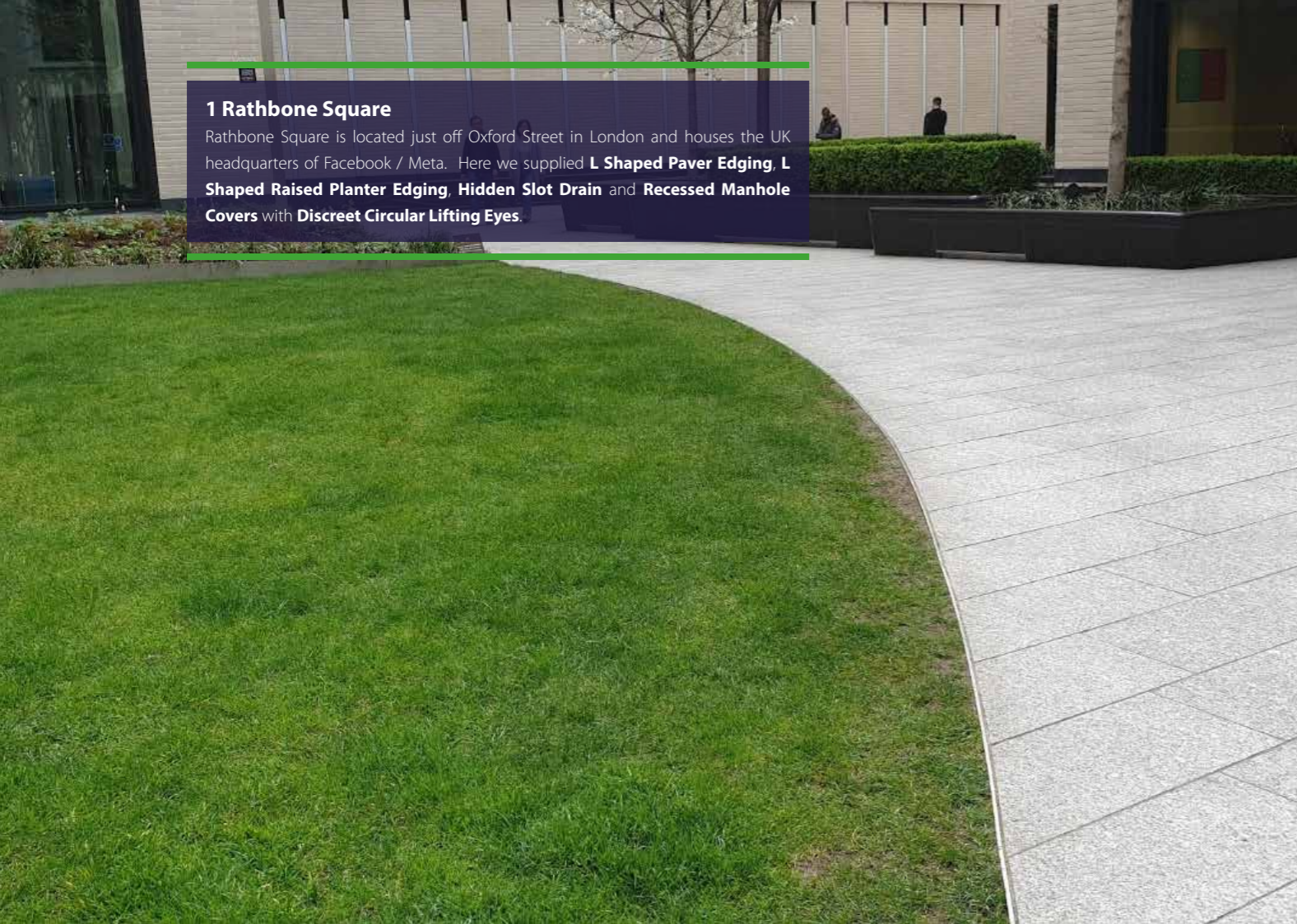
Chelsea Barracks

The paved areas of Chelsea Barracks, London used **Hidden Trim Recessed Manhole Covers** while visible trim covers were used in the resin bound gravel areas. This was followed by **In Ground Power Units** and **Stainless Steel Slot Drain**. The job was completed with **LED Handrail** with a timber top plus customised **Cycle Racks** with the Chelsea barracks logo and bronze coated Metalite, Aegean Bronze.



1 Rathbone Square

Rathbone Square is located just off Oxford Street in London and houses the UK headquarters of Facebook / Meta. Here we supplied **L Shaped Paver Edging**, **L Shaped Raised Planter Edging**, **Hidden Slot Drain** and **Recessed Manhole Covers** with **Discreet Circular Lifting Eyes**.



Greenford Quay

Greenford Quay is the old GlaxoSmithKline site in north west London which was regenerated in 2019. Kent Stainless supplied the Boat Mooring Power Kiosks, The Neat Edge Channel Bridge Deck Drainage with Heelproof Grating along with some In Ground Power Units and Powder Coated LED Handrail.



Kingdom Street, Paddington

In 2016 Kent Stainless were heavily involved in this project with a wide range of products – the area is joined onto Sheldon Square which we had completed 2 years earlier.

The main feature was a **Curved 3 Tier Amphitheatre Seat** made from stainless steel clad with **European Oak** and coated with Danish Oil. Other areas required smaller versions of this seat – and while **USB charge points** were incorporated in them all, one seat had a hinged opening to conceal 16a and 32a IP67 rated power connections.

The project continued with **Heelproof Ladder Grating** under the water fountains and along the roadway in the **D400 Kent Civil Gullies**.

Curved 6mm Polished Top Edging and **Curved Slot Drain** was used throughout the project. Also crossing the roadway, we have **Kent Precinct Channel** with **Double Wedge Heelmesh Grating**.

In Ground Power Units – along with **Potable Water** and **Grey Water Units** were also used in many places.





5 Broadgate

In 2015 Kent were involved in supplying the redevelopment of 5 Broadgate in London. This is a 12 storey building, 67,000 sqm with a large investment in the surrounding public realm enhancement.

Kent Stainless supplied Civils Drainage Channels with **Pedestrian Heelmesh Grating, Angle Frame Tree Pits, Slot Drainage, Manholes, Powder Coated Handrail and Load Bearing Recessed Tree Pits.**



Bromley

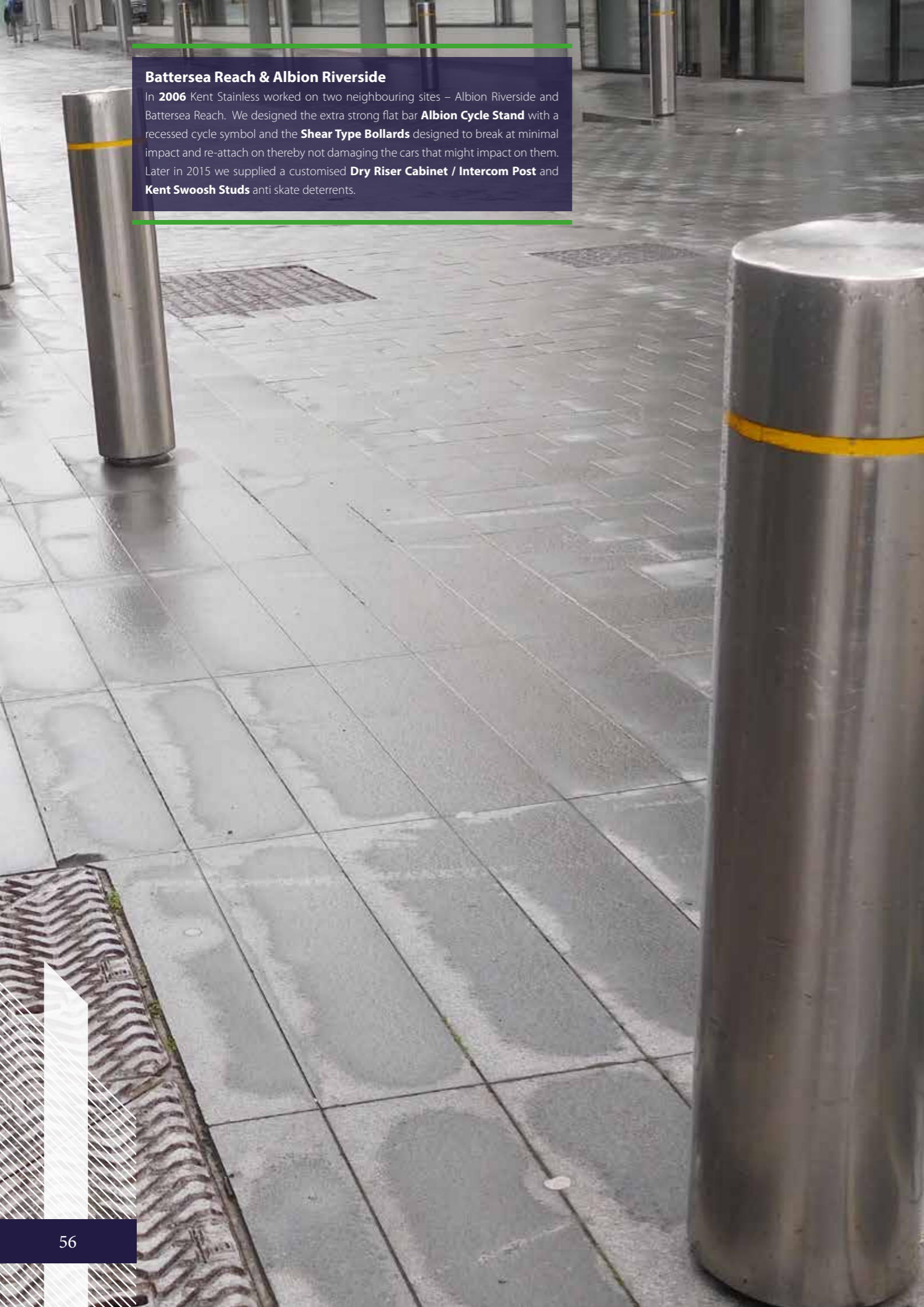
In 2014, Kent stainless was involved in a large project in North Bromley, London. The aim of the project was to revitalize the area of Bromley through public realm improvements and the creation of safe, usable walkways for pedestrians in the area. After a £5m investment from the Lord Mayor's Outer Fund and the London Borough of Bromley, Kent Stainless were commissioned to develop an attractive range of street furniture.

Products supplied included **Powder Coated Planters** to match the street lights, **Cafe WindBreaks**, **Cycle Stands**, **Coffin Bollards**, and **Paver Edging**.



Battersea Reach & Albion Riverside

In 2006 Kent Stainless worked on two neighbouring sites – Albion Riverside and Battersea Reach. We designed the extra strong flat bar **Albion Cycle Stand** with a recessed cycle symbol and the **Shear Type Bollards** designed to break at minimal impact and re-attach on thereby not damaging the cars that might impact on them. Later in 2015 we supplied a customised **Dry Riser Cabinet / Intercom Post** and **Kent Swoosh Studs** anti skate deterrents.



Broadgate Circle

Broadgate Circle is a 30 acre fully managed estate in the centre of the city, now includes 16 separate buildings covering 4 million square feet. Broadgate Circle is set to be the "must go to" leisure location for events and restaurants within the City of London.

In 2015 Kent Stainless worked on developing the extra shallow **In Ground Power Units** – 10 of which were delivered to site. The power units had the regular IP67 32a sockets, but also some 240v 3 pin UK plugs for infra red terrace heaters to be used on colder evenings for the outside diners. This site also took accompanying recessed **In Ground Potable Water Units** allowing food vendors a tidy access point for refilling their potable water tanks.

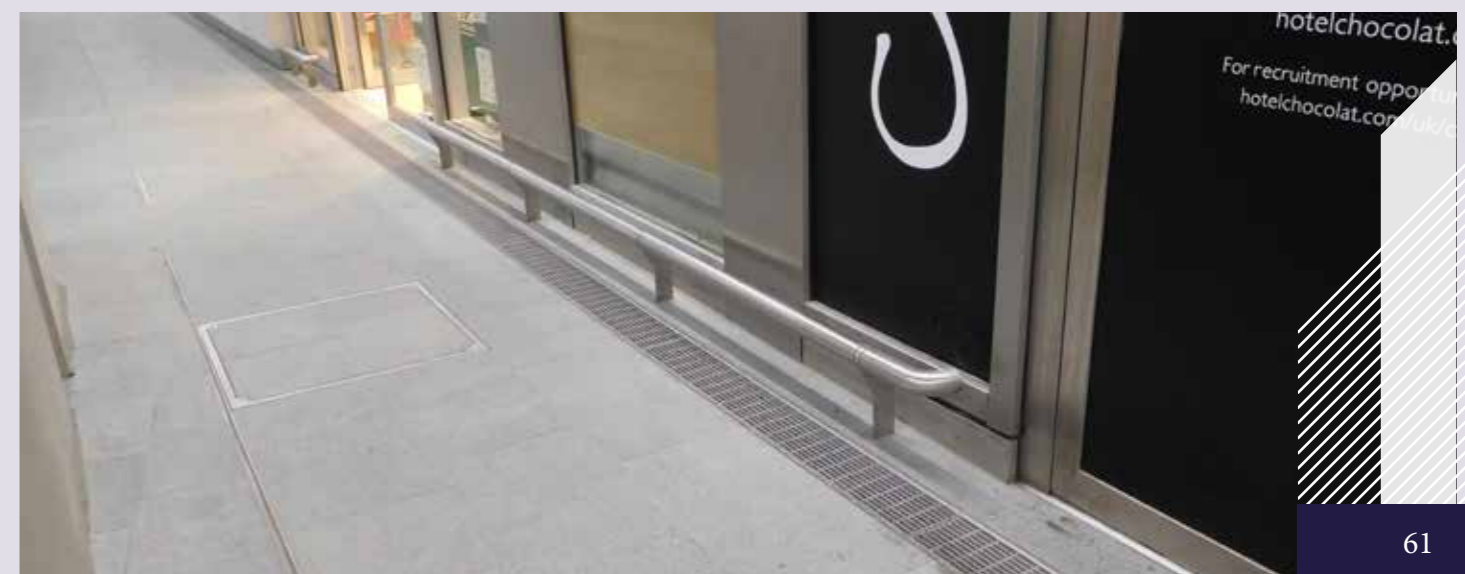
The trees used **Kent Broadgate Circular Tree Pits** which can have the central rings removed as the tree grows.

José Pizarro



London Bridge Station

London Bridge Station is one of the busiest underground stations in London and underwent a £1bn redevelopment from 2013 onwards. In 2016 Kent Stainless supplied the retail concourse areas with **Kent Precint Channel** with a neat outside edge. The grating used was 125mm wide **Kent Pedestrian Heelmesh 9mm Grating** all in grade 316 Stainless Steel. As the surrounding areas were being paved Kent also supplied **Kent Tactile Warning Studs** at the pedestrian crossings to match the products supplied to the Shard project nearby.

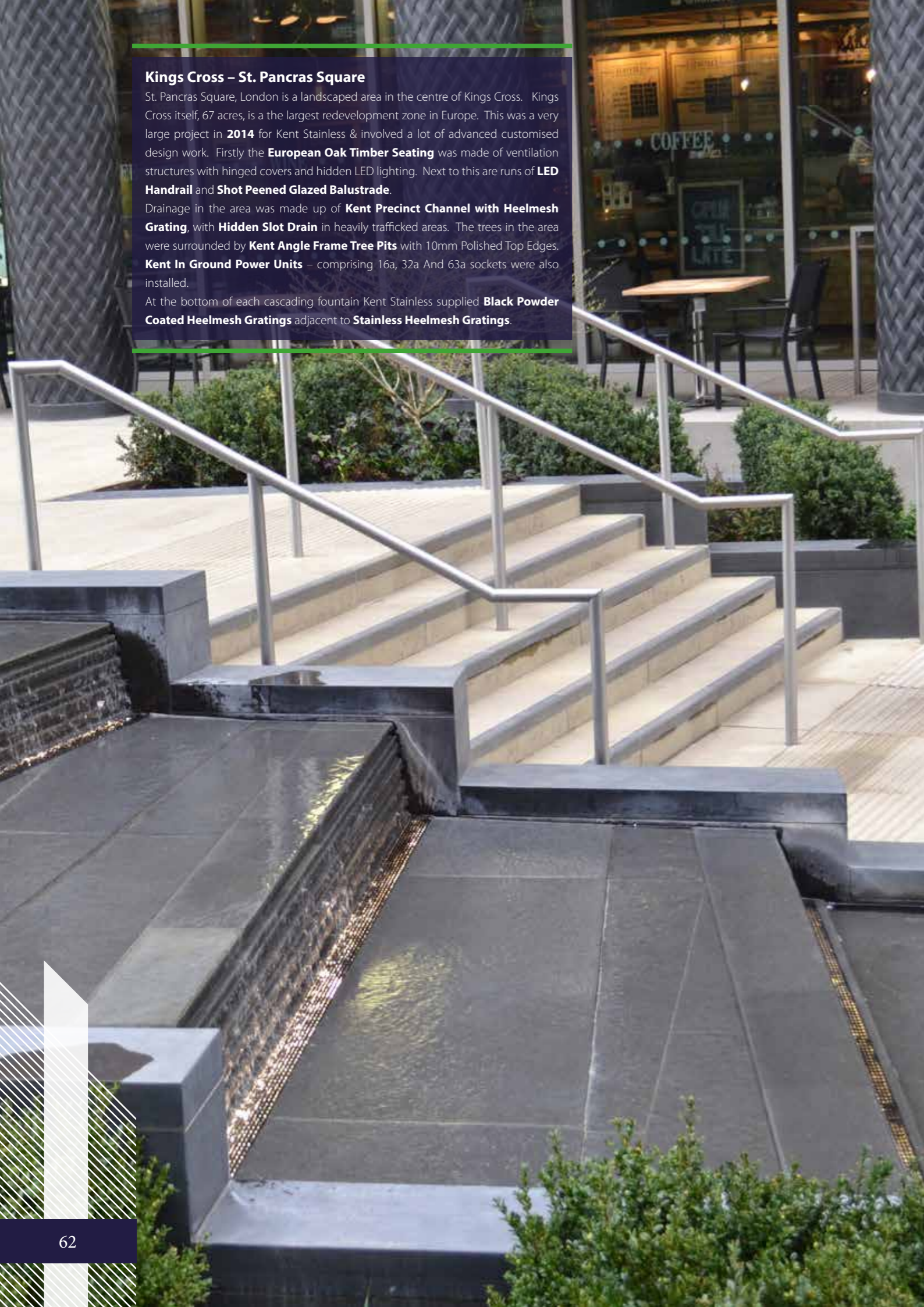


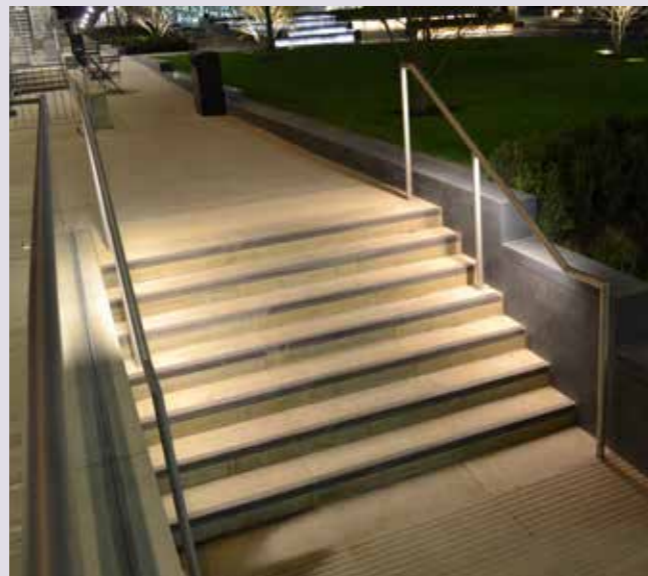
Kings Cross – St. Pancras Square

St. Pancras Square, London is a landscaped area in the centre of Kings Cross. Kings Cross itself, 67 acres, is a the largest redevelopment zone in Europe. This was a very large project in **2014** for Kent Stainless & involved a lot of advanced customised design work. Firstly the **European Oak Timber Seating** was made of ventilation structures with hinged covers and hidden LED lighting. Next to this are runs of **LED Handrail** and **Shot Peened Glazed Balustrade**.

Drainage in the area was made up of **Kent Precinct Channel with Heelmesh Grating**, with **Hidden Slot Drain** in heavily trafficked areas. The trees in the area were surrounded by **Kent Angle Frame Tree Pits** with 10mm Polished Top Edges. **Kent In Ground Power Units** – comprising 16a, 32a And 63a sockets were also installed.

At the bottom of each cascading fountain Kent Stainless supplied **Black Powder Coated Heelmesh Gratings** adjacent to **Stainless Heelmesh Gratings**.





Kings Cross - T1 Beak
 The area known as T1 Beak is located just beside Gasholders 8 and adjacent to the canal. In 2016 Kent supplied **In Ground Power Units**, (Power & Data). We also supplied **Access Covers**, **Slot Drain** and **LED Handrail**.

Kings Cross London - German Gym

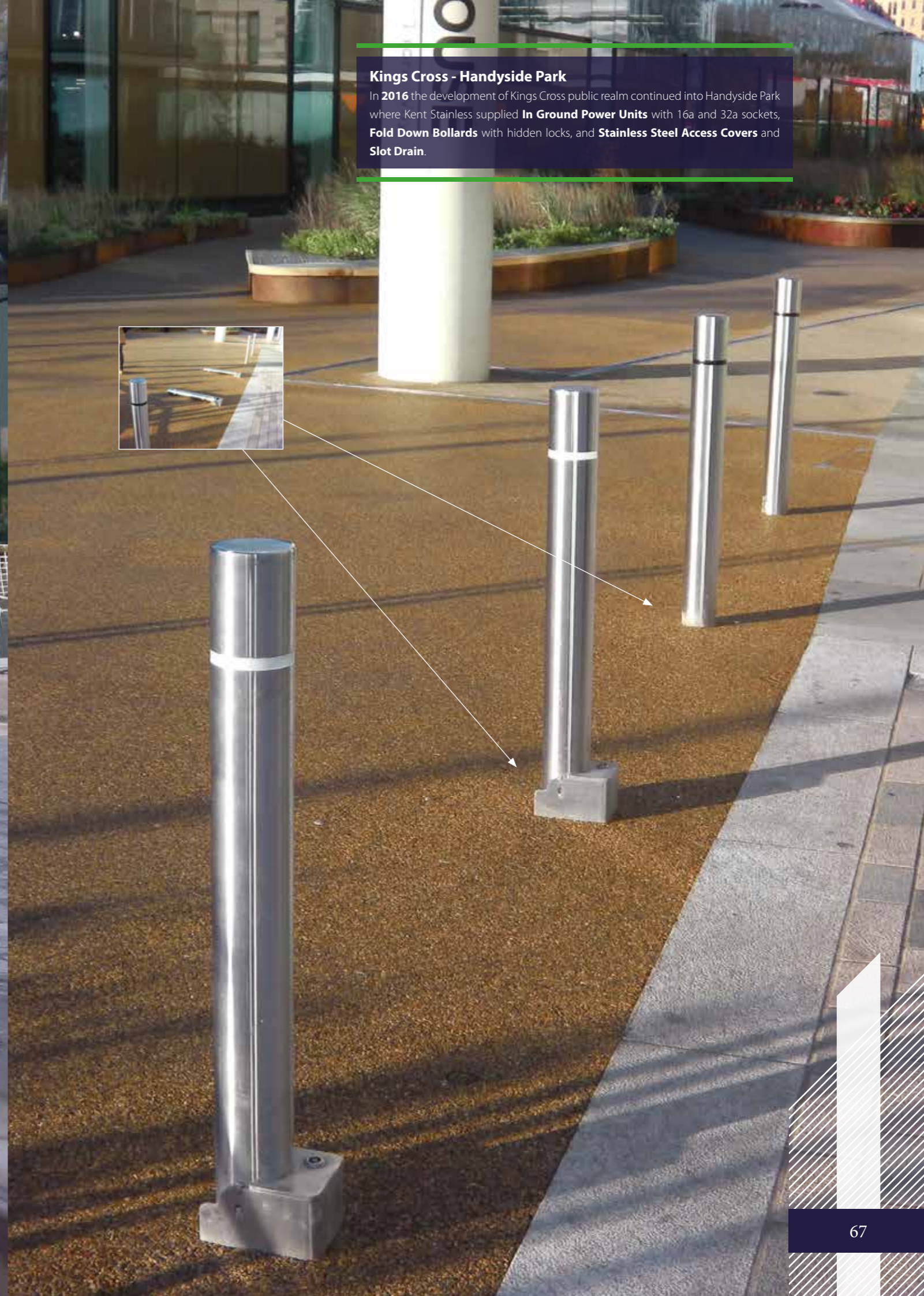
The German Gymnasium was England's first purpose built gym and is a grade 2 listed building. On leaving Kings Cross Station towards St. Pancras International Station overground German Gym is the external paved area to your right and stretches around to Battlebridge Place.

In 2016 Kent Stainless supplied **In Ground Power Units** and complemented these with matching **Potable Water Recessed Units**. We also supplied **Removable Bollards with Hidden Locks**, **LED Handrail**, **Slot Drain** and **Recessed Manholes**.



Kings Cross - Handside Park

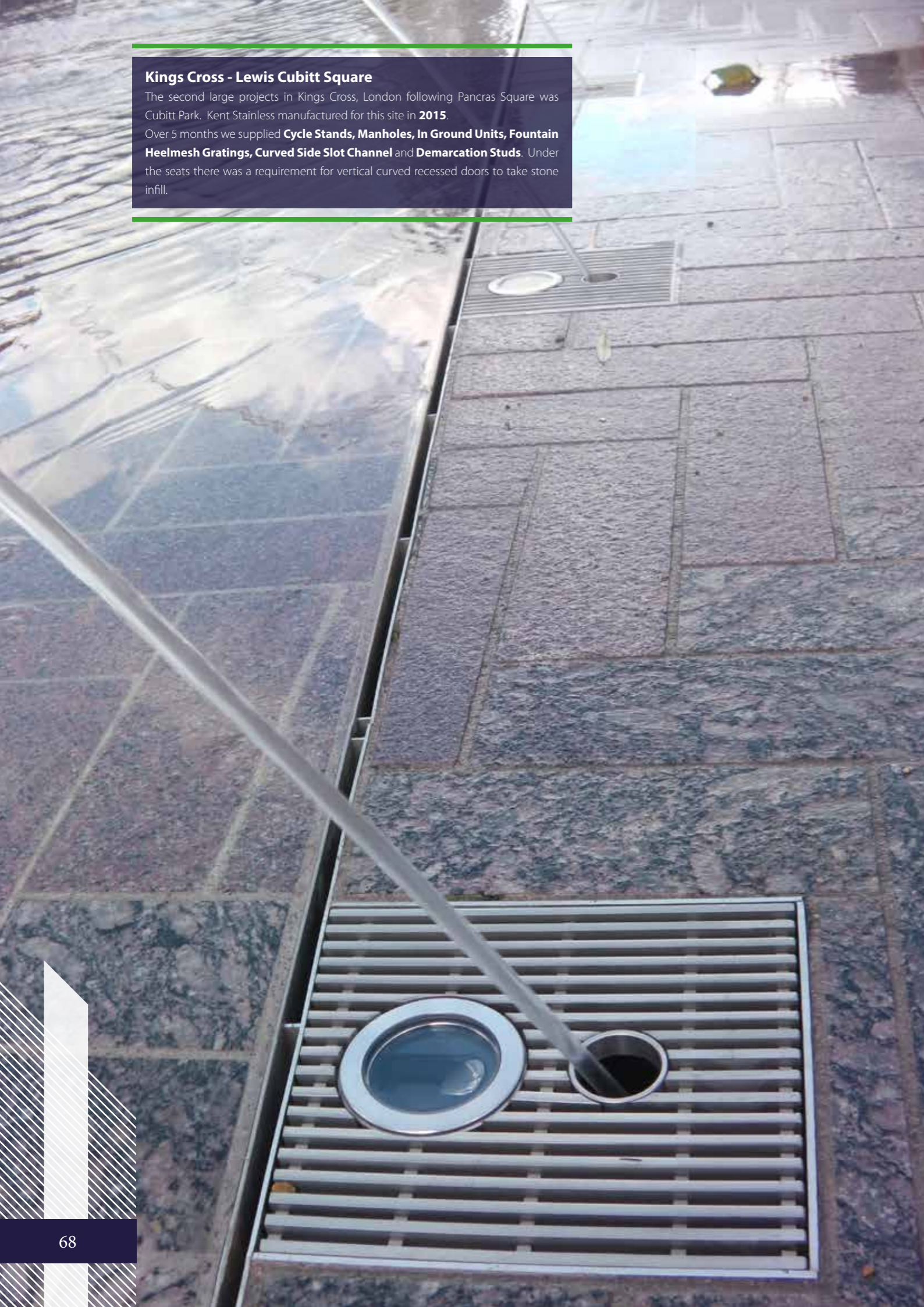
In 2016 the development of Kings Cross public realm continued into Handside Park where Kent Stainless supplied **In Ground Power Units** with 16a and 32a sockets, **Fold Down Bollards** with hidden locks, and **Stainless Steel Access Covers** and **Slot Drain**.



Kings Cross - Lewis Cubitt Square

The second large projects in Kings Cross, London following Pancras Square was Cubitt Park. Kent Stainless manufactured for this site in 2015.

Over 5 months we supplied **Cycle Stands, Manholes, In Ground Units, Fountain Heelmesh Gratings, Curved Side Slot Channel** and **Demarcation Studs**. Under the seats there was a requirement for vertical curved recessed doors to take stone infill.



Kings Cross - Gasholders 8

Gasholders 8 was the storage location for the Pancras Gasworks – the largest gasworks in London. The iconic gasholder guideframes were constructed over 150 years ago & the gas here was manufactured using coal from the Imperial Gas, Light & Coke Company.

In 2011 the guideframe was dismantled, refurbished and reinstalled and now is the centrepiece of Gasholder Park – a new destination for events.

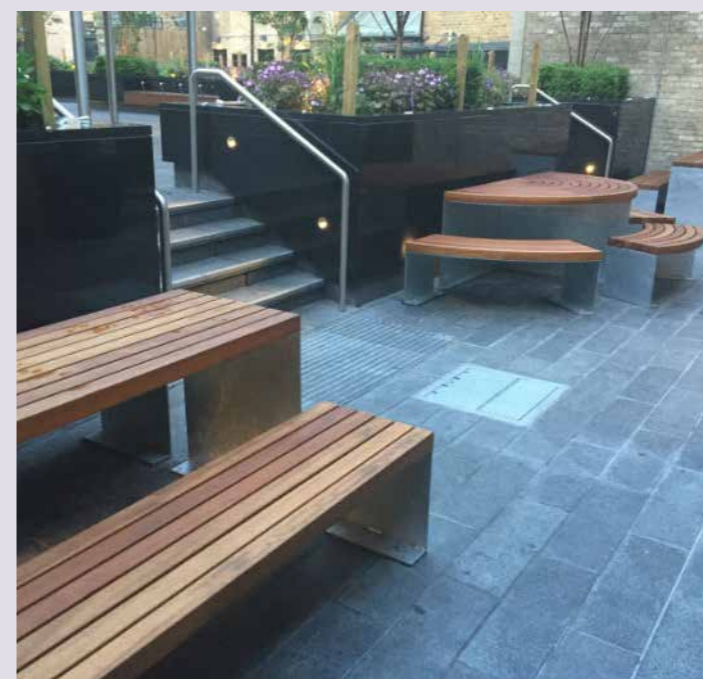
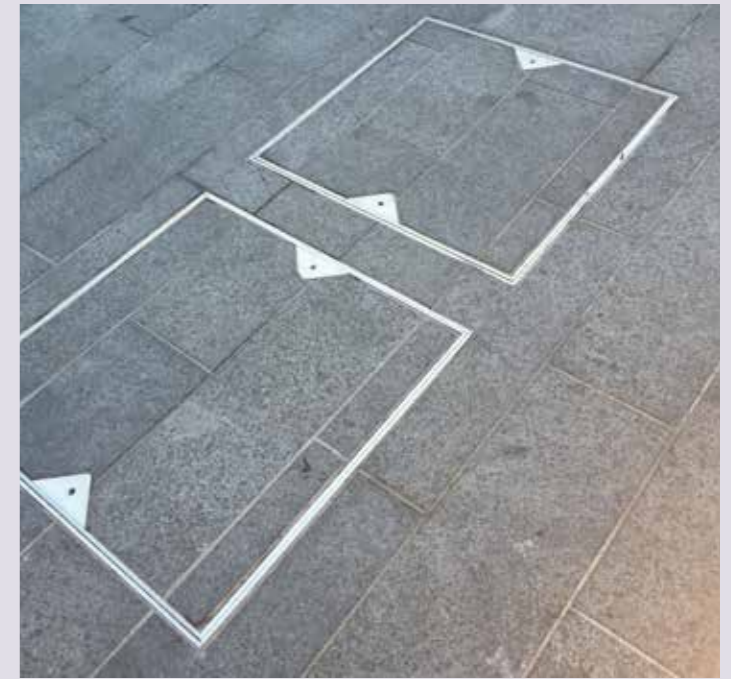
In 2015 Kent Stainless were chosen as the only supplier to make the **Bespoke Curved Slot Drain** for the paved areas at Gasholder Park.

Following the slot drain we supplied **Stainless Steel Recessed Access Covers**, **Cycle Stands** and a **Bespoke Curved Black Ash Bench** on stainless support frames and legs.



Greenwich Market

Greenwich Market is one of London's most historic areas. In 2015 The market area required **Paver Edging** and **Flat Heelproof Gully Covers**. The adjacent Durnford Street entrance to the market also incorporated a plaza area requiring customised **Benches**, **Stairnose Edgings**, **Studs**, **Slot Drainage**, **Coffin Bollards** and **Recessed Manhole Covers**. Finally Kent developed straight and curved versions of Picnic Table & Seat Sets from stainless steel and iroko timber. The neighbouring Cutty Sark used **Kent Stainless Sphere Studs** and **In Ground Power Units**.



London Wall

In 2017 Kent Stainless supplied 240 **Bollard Sleeves** for this project. **Bollards** were 168mm square and 220mm square with varying heights to take up the slope of the finished ground level. 700m of **Slot Drain**, large **Cycle Stands** and **Tactile Warning Strips** were also supplied.



One Tower Bridge

At One Tower Bridge **Bronze Powder Coated Handrail, Hidden Lock Bollards** **Sockets with Logos, Recessed Manholes** made up the initial supply of bespoke street furniture products in **2016**. Computer Servers were hidden behind **Bronze Powder Coated Ventilation Panels** with custom laser cut patterns. **Planters** were supplied as freestanding large and small cube shapes and long **Rectangular Planters** with **Integrated Iroko Timber Seating**. **Bird Cage Tree Guards** and **Kensington Tree Grilles** were supplied for the trees in the area. On the roof gardens Kent supplied customised **Bronze Coil Powder Coated Planters** for the exclusive apartments overlooking Tower Bridge.





Paddington Sheldon Square

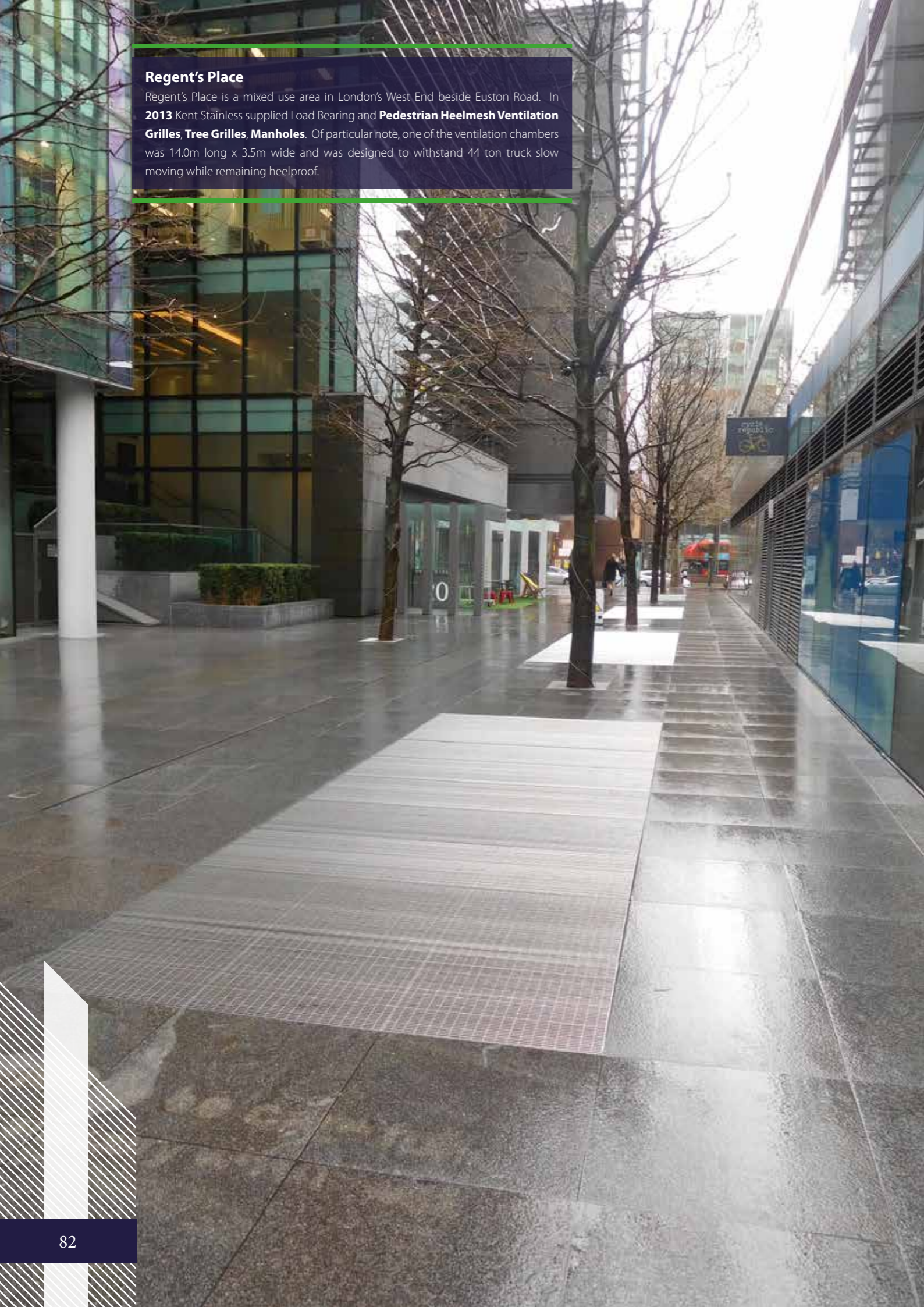
In 2015 Kent Stainless supplied our first **Triple In Ground Units**. These comprised power in the centre unit, with **potable water** to the left and a **drain / grey water outlet** to the right – all recessed to take 60mm paving.

Later we supplied **Wall Mounted Curved LED Spot Handrail** and **Cycle Stands**. Our **KV215 Civils Gullies** with **Laser Cut Heelproof Slotted Covers** were used for drainage. Under the railway bridge, a 'wind tunnel effect' was lessened by the addition of **Customised Book Ends** to the sides of lines of **Cycle Racks** – both powder coated and laser cut cycle logos added.



Regent's Place

Regent's Place is a mixed use area in London's West End beside Euston Road. In 2013 Kent Stainless supplied Load Bearing and Pedestrian Heelmesh Ventilation Grilles, Tree Grilles, Manholes. Of particular note, one of the ventilation chambers was 14.0m long x 3.5m wide and was designed to withstand 44 ton truck slow moving while remaining heelproof.





Shepherd's Bush Green
 In 2011 Kent Stainless were asked to design a suite of street furniture for the regeneration of Shepherd's Bush Green in West London.
 16 **Seats** made from grade 316 stainless with Iroko timber slats and armrests were designed first. Later on site these had memorial plates attached to them.
 2 **Tone Cycle Stands** were also delivered with **Bollards** at the end of the project.



The Shard

At the time of writing, The Shard is Europe's tallest building and an iconic tourist attraction as well as a major commercial development in the London Bridge area of London.

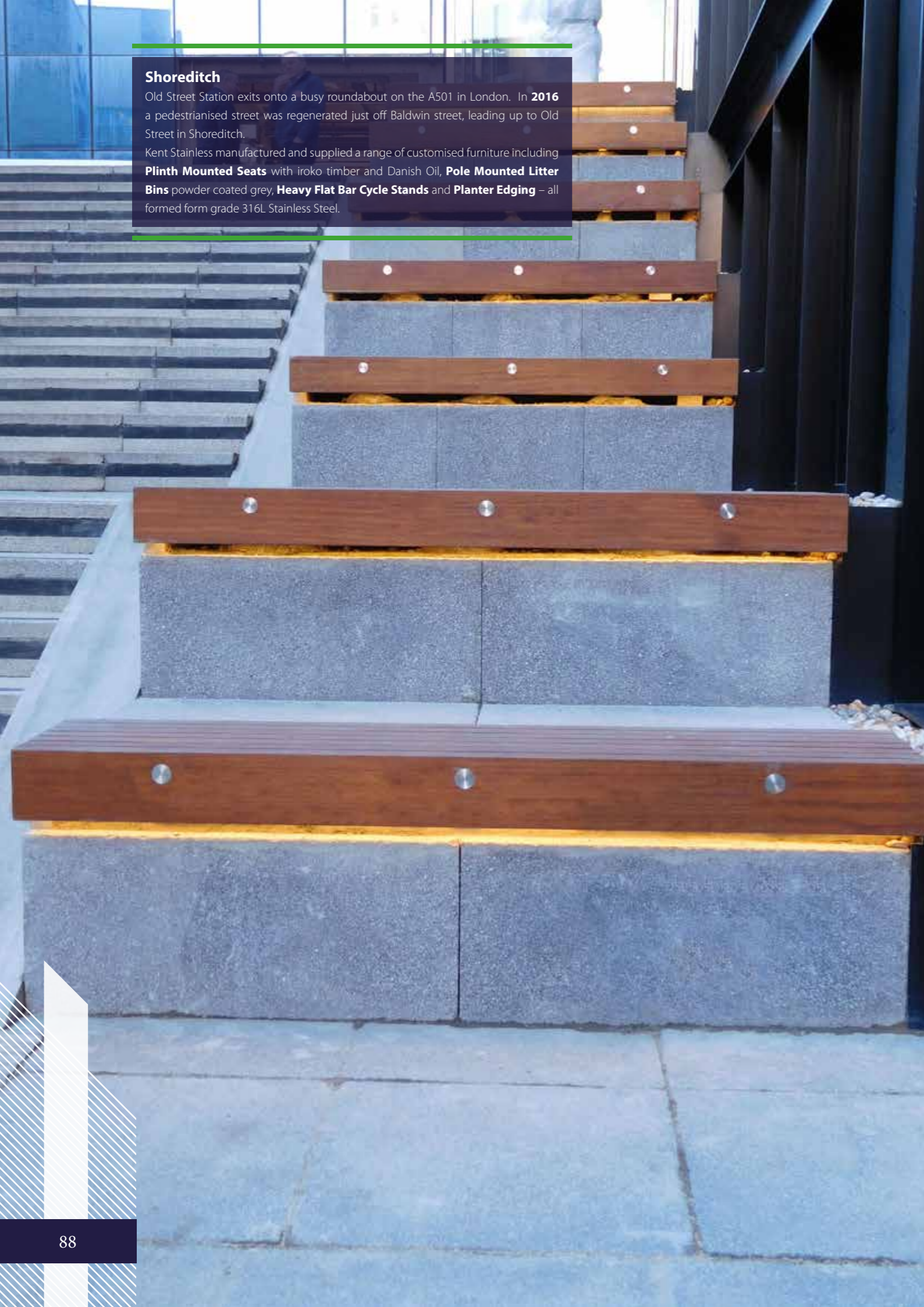
Kent Stainless supplied the hard landscaping scheme with **Coffin Bollards**, **Tactile Studs** and **Stainless Manholes** in 2014.



Shoreditch

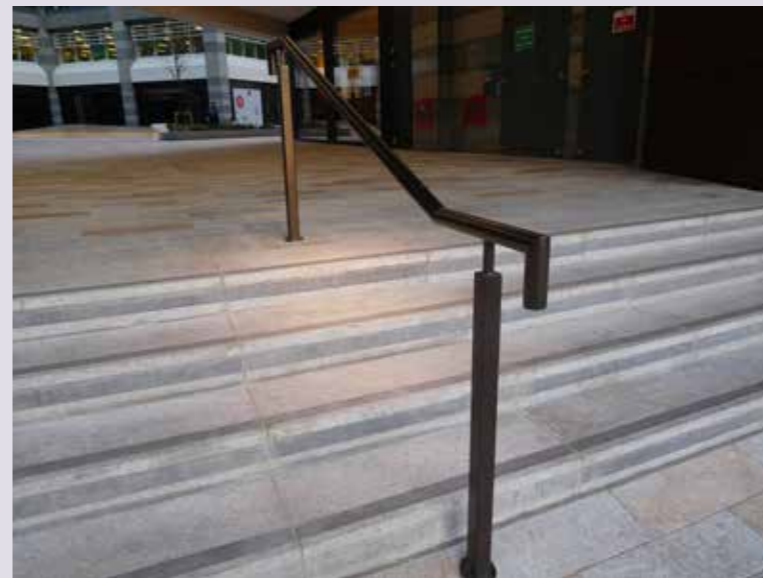
Old Street Station exits onto a busy roundabout on the A501 in London. In 2016 a pedestrianised street was regenerated just off Baldwin street, leading up to Old Street in Shoreditch.

Kent Stainless manufactured and supplied a range of customised furniture including **Plinth Mounted Seats** with iroko timber and Danish Oil, **Pole Mounted Litter Bins** powder coated grey, **Heavy Flat Bar Cycle Stands** and **Planter Edging** – all formed from grade 316L Stainless Steel.



Thomas More Square, London

In 2015 Kent worked extensively on Thomas More Square near St. Katherine's Dock in London. The project started with **Drainage Channels** with **Heelproof Mesh Gratings**, then **Paver Edging**, **Recessed Access Covers** and **Slot Drainage**. Finally we supplied bronze powder coated **Box Section Handrail** with Interpon Y2214F. **LED Handrail** was made using Insta Illumination strips.



Leatherhead

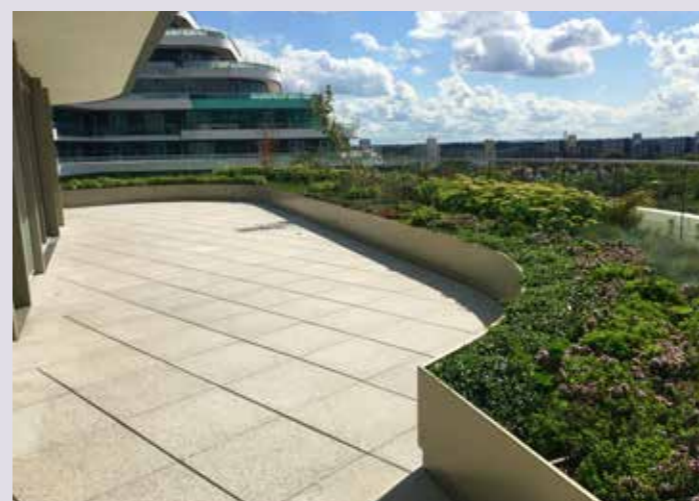
Leatherhead is a town in Surrey on the outer suburbs of London and is governed locally by Mole Valley District Council. In **2017** Kent Stainless took some of our existing range of street furniture and created a 2 tone version for this project. The products have a Kent Metallic Clack powder coating below and a 320 grit satin finish on top. We manufactured and supplied **2 Tone Barcelona Litter Bins, Light Rail Notice Boards, Bollards with Hidden Slot Heelproof Sockets** and **Cycle Stands**. The **Power Bollards** contain 3 x 16a and 1 x 32a IP67 sockets.



Vista, Chelsea Bridge

Vista is a luxury apartment scheme overlooking Battersea Park in South West London. Kent Stainless manufactured and installed a major **Planter Scheme** for the balconies on a number of buildings in this scheme in **2017**. All planters were powder coated Tiger Champagne.

At the base of the buildings we supplied Threshold Drainage Channels with Heelproof Gratings. In the hard paved areas, we supplied **Kent Waterford Recessed Tree Pits** and **Sheffield Cycle Stands**.



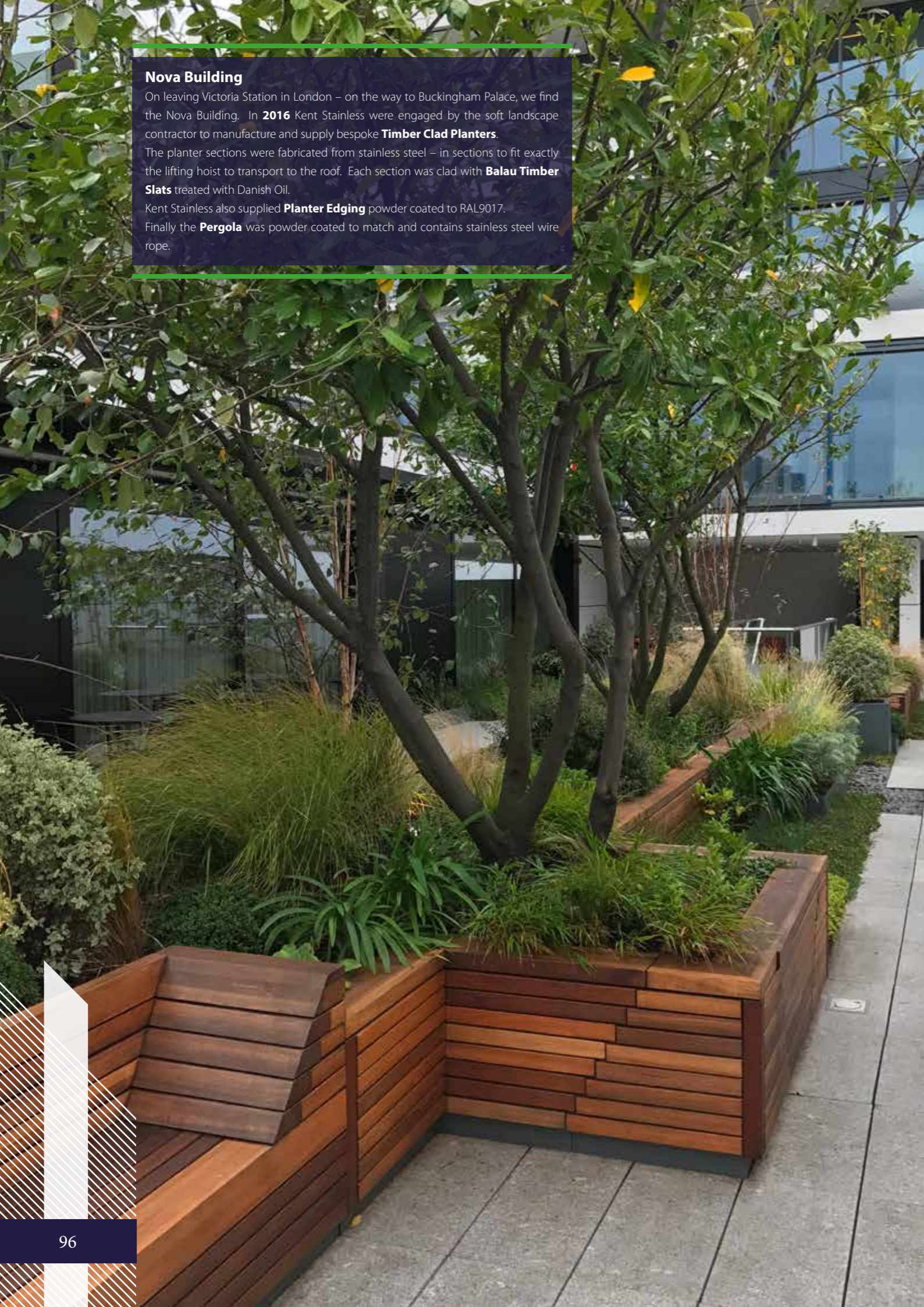
Nova Building

On leaving Victoria Station in London – on the way to Buckingham Palace, we find the Nova Building. In 2016 Kent Stainless were engaged by the soft landscape contractor to manufacture and supply bespoke **Timber Clad Planters**.

The planter sections were fabricated from stainless steel – in sections to fit exactly the lifting hoist to transport to the roof. Each section was clad with **Balau Timber Slats** treated with Danish Oil.

Kent Stainless also supplied **Planter Edging** powder coated to RAL9017.

Finally the **Pergola** was powder coated to match and contains stainless steel wire rope.



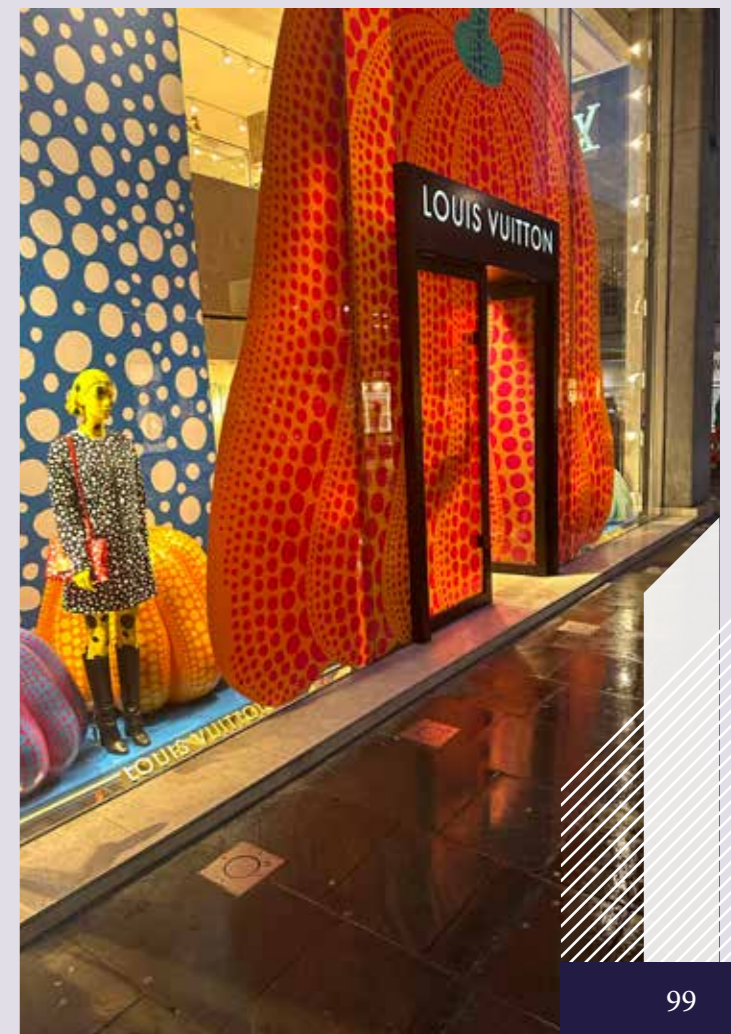
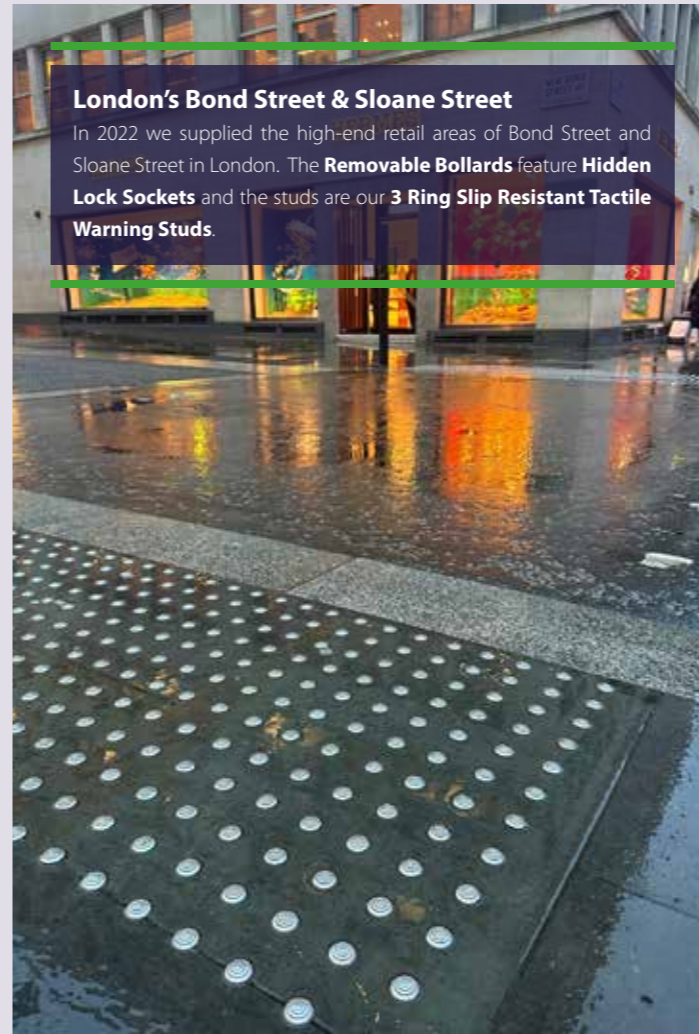
Goodman's Fields

In 2016 Kent Stainless designed 2 **Plinth Mounted Cycle Shelters** designed to sit atop a wall structure already in place by others. Goodman's Fields, a Berkeley Homes Development is located near Aldgate in the City of London.



London's Bond Street & Sloane Street

In 2022 we supplied the high-end retail areas of Bond Street and Sloane Street in London. The **Removable Bollards** feature **Hidden Lock Sockets** and the studs are our **3 Ring Slip Resistant Tactile Warning Studs**.



Cardiff & Newport

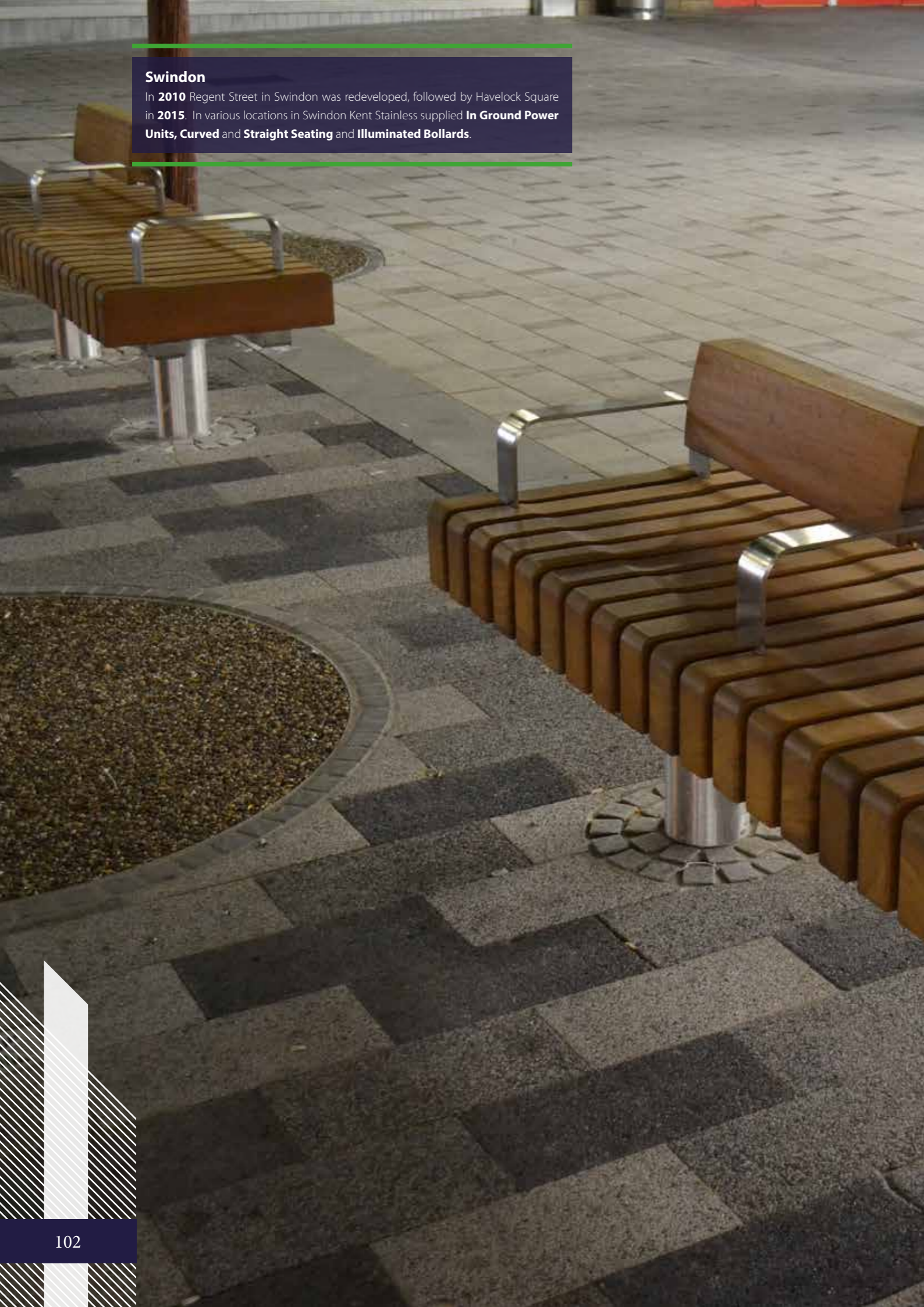
In 2014 We supplied a major regeneration of Cardiff around St. David's Shopping Centre. Here we supplied **2 Tone Bead Blasted Body with Satin Finished Top 'Smiley' Bollards**. Our **Swoosh Studs** were used to protect the black granite benches. Our manholes included a customised **L Shaped Recessed Access Cover** to take paving.

In 2016 we supplied Friars Walk in Newport, Wales with our **Standard Box Channel** with **Slotted Interceptor Grating** and narrower runs of our **Economy Channel** with matching **Slotted Grating**.



Swindon

In 2010 Regent Street in Swindon was redeveloped, followed by Havelock Square in 2015. In various locations in Swindon Kent Stainless supplied **In Ground Power Units**, **Curved and Straight Seating** and **Illuminated Bollards**.



Yorkminster Cathedral

The cathedral in York is recognized as one of the most beautiful medieval buildings in Europe and was constructed between 1220 and 1470. The area around the cathedral was renovated in **2013**, during which time remnants of an old Roman fortress and road were uncovered.

Kent Stainless tailored the design of their **In Ground Power Units**, and matched this with recessed stainless steel **Kent Solo Paver Manholes** to ensure the beautiful York stone paving remained prominent and unbroken. The bench edges were protected with the **Kent Swoosh Studs** and the site perimeter was delineated with **Kent Demarcation Studs**.

Kent Heelmesh Ventilation Grilles were used to cover underground basements – these were a special commission – support on 3 sides only and with tapered sides.



Swansea

In 2012 Kent Stainless supplied 25 **Swansea Seats** and **Benches** to Swansea Council for the waterfront area using grade 316 stainless and iroko timber. This was followed a year later by seats, benches and **Swansea Cycle Stands** in the city centre areas. Full **Stainless Seats with Stainless Slats** were later supplied to the waterfront.



Coventry & Rugby

In Coventry on the ground of the Belgrade Theatre we installed customised **Hinged Lift Assist Paved Manhole Covers** along with **Swoosh Studs** and **Sphere Studs** to deter skateboard damage to the stone edging.

In Rugby at the Clock Towers Shopping Centre we supplied discreet neat corner **Commercial Range Access Covers**.



HVM Street Furniture

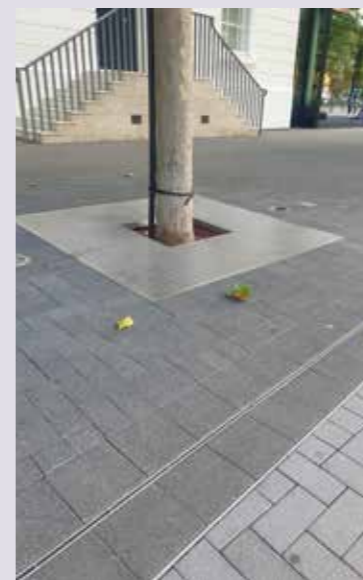
In 2016 and 2017 Kent commenced manufacturing of Hostile Vehicle Mitigation products. These sites remain confidential but products shown here are from projects in London, UK Midlands and Qatar. A foundation of only 200mm are used and PAS68 Rating for 7500kg @ 40mph / 64kph can be achieved. Supplied items include **PAS68 Cycle Stands**, **Pole Mounted Litter Bins**, **Planters**, **Balustrade** and **PAS68 Bollards** – **Stainless Steel Electropolished, Bead Blasted or Powder Coated.**





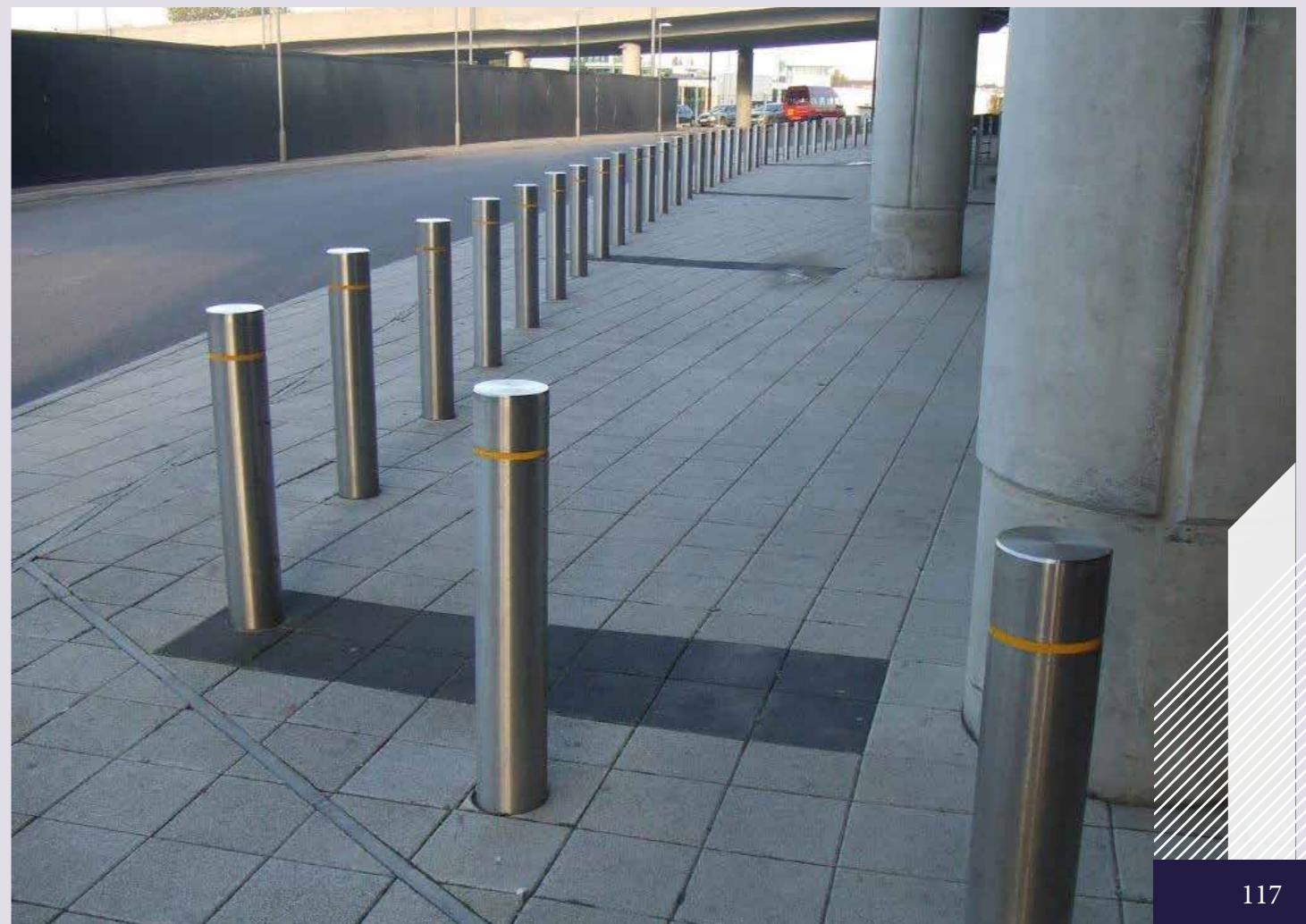
White Hart Lane

In 2018 Kent Stainless delivered **Heelproof Tree Grilles** and **Pole Mounted Litter Bins** to Tottenham Hotspur's new stadium.



Wembley Stadium and Aviva Stadium

In 2007 Kent designed a Hidden Lock Socket that would eliminate the need for a flip lid and padlock. The result was a socket with a heelproof 6mm slot allowing our 3mm thick bollard sit into it discreetly. It was first used for Wembley Stadium London and the same design went on in 2013 to be used in The Lansdowne Road Aviva Stadium in Dublin. **Kent Hidden Lock Sockets with Kent Wembley Bollards.**



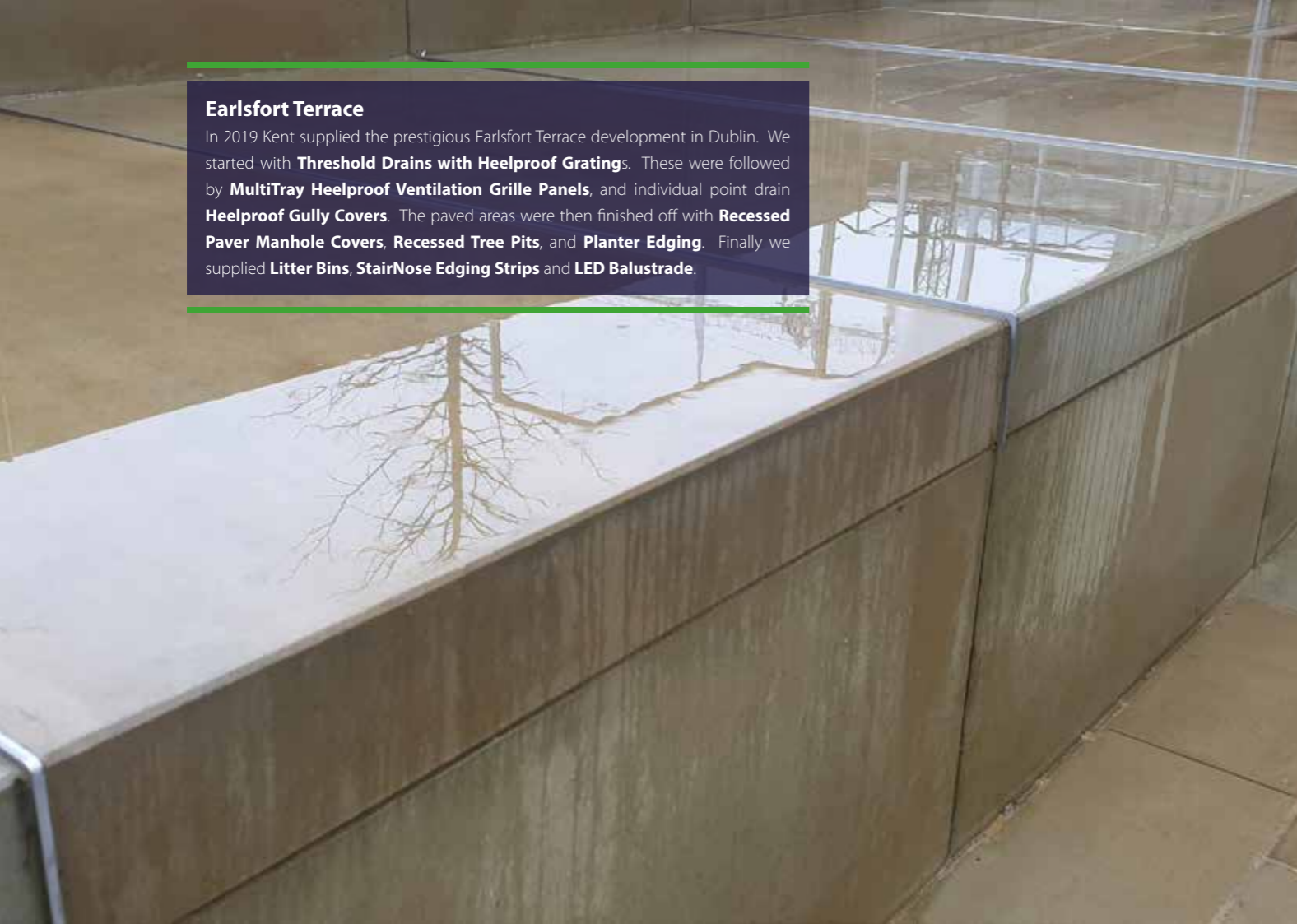
Miesian Plaza

In 2017 Miesian Plaza on Baggott Street in Dublin was completely renovated. The old Bank of Ireland offices now house Shire and The Department of Health. Kent Stainless started with **Slot Drain** and **Heelproof Ladder Grating Gully Covers** along with **Transition Pieces from Flat Gully to Dished Gully**. All **Recessed Manholes** had neat corners. **Slotted Square Gully Covers** were used in the heavy traffic D400 areas with smaller **Perforated 170mm Diameter Gully Covers** were used in pedestrian areas. Finally we provided **Tactile Warning Studs** at ground level along with **Swoosh Anti Skate Studs** on the granite bench edges and Tactile strips midway down the joins in the benches.



Earlsfort Terrace

In 2019 Kent supplied the prestigious Earlsfort Terrace development in Dublin. We started with **Threshold Drains with Heelproof Gratings**. These were followed by **MultiTray Heelproof Ventilation Grille Panels**, and individual point drain **Heelproof Gully Covers**. The paved areas were then finished off with **Recessed Paver Manhole Covers**, **Recessed Tree Pits**, and **Planter Edging**. Finally we supplied **Litter Bins**, **StairNose Edging Strips** and **LED Balustrade**.



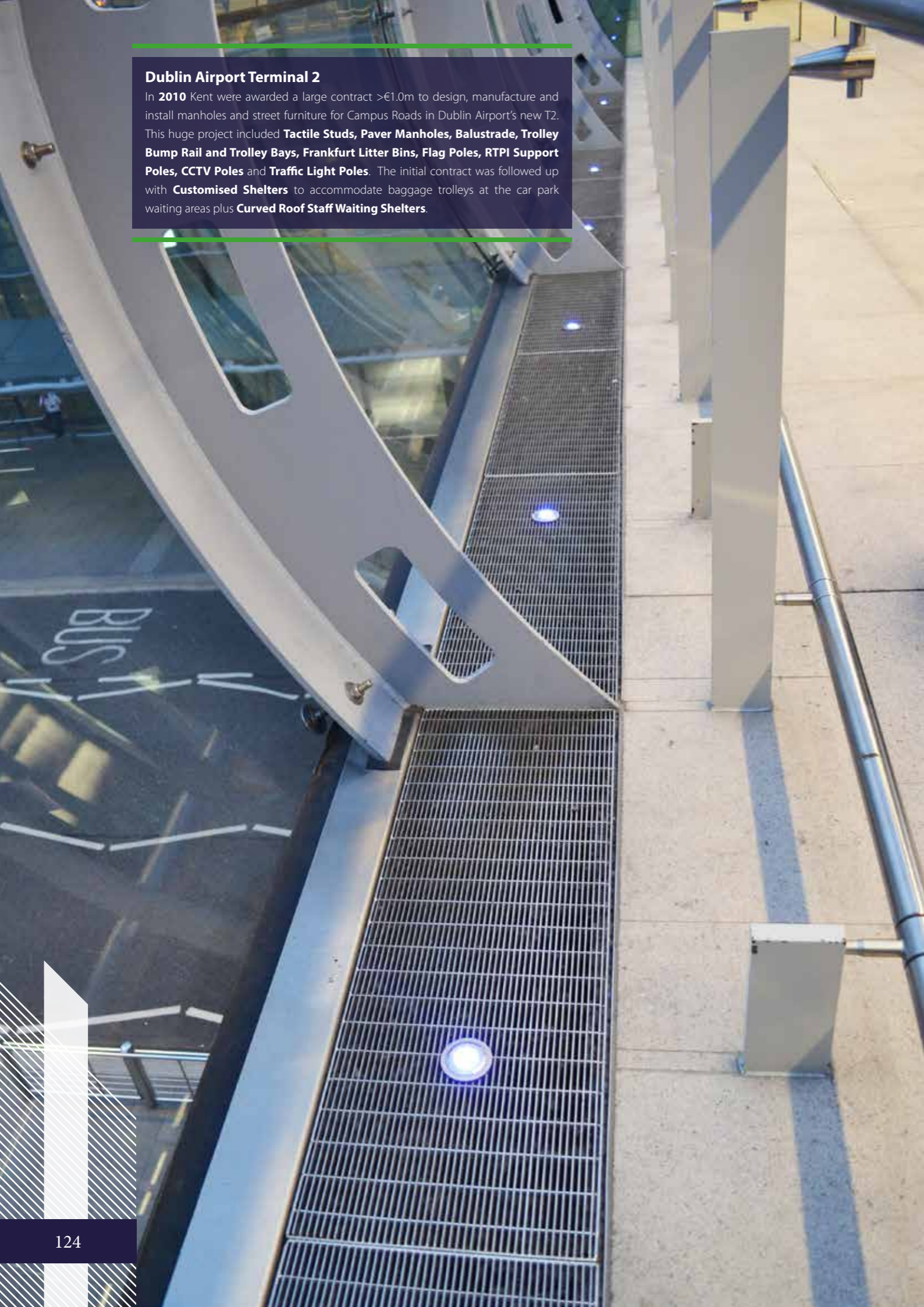
Dublin Coastal Trails

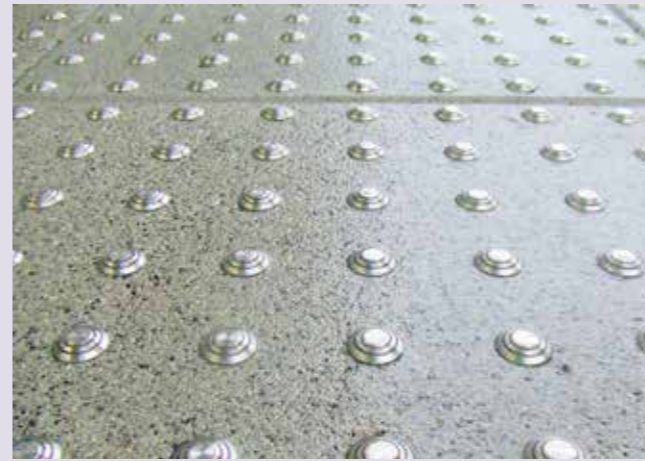
In 2022 Fáilte Ireland launched The Dublin Coastal Trail to highlight key visitor attractions in the towns and villages along the coastline. Kent Stainless manufactured the **Freestanding and Wall Mounted Monoliths**, the **Lecterns** and the small **Circular Plaques**.



Dublin Airport Terminal 2

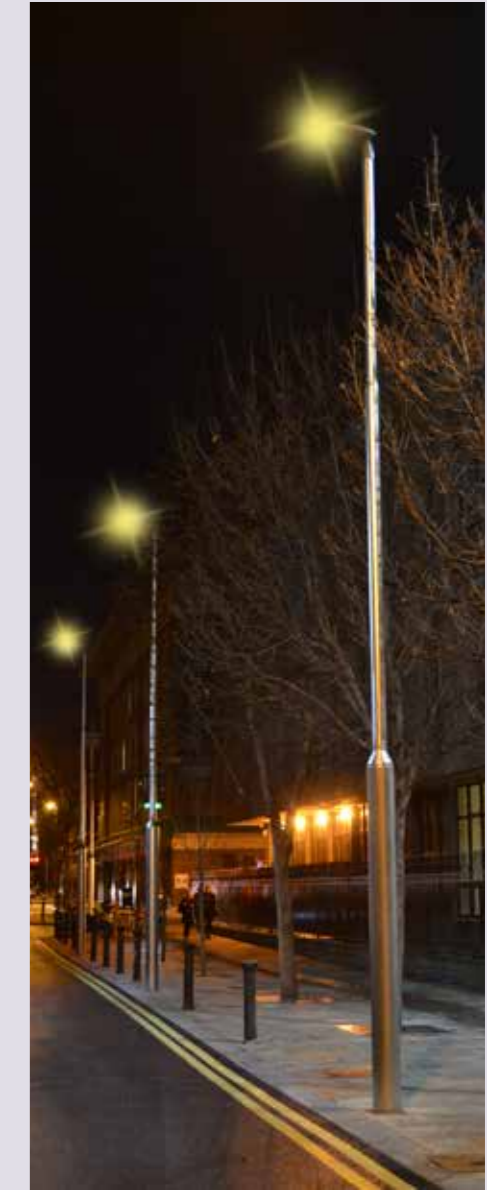
In 2010 Kent were awarded a large contract >€1.0m to design, manufacture and install manholes and street furniture for Campus Roads in Dublin Airport's new T2. This huge project included **Tactile Studs, Paver Manholes, Balustrade, Trolley Bump Rail and Trolley Bays, Frankfurt Litter Bins, Flag Poles, RTPi Support Poles, CCTV Poles and Traffic Light Poles**. The initial contract was followed up with **Customised Shelters** to accommodate baggage trolleys at the car park waiting areas plus **Curved Roof Staff Waiting Shelters**.





Dublin City Centre

Our supply to Dublin City Council projects has seen its strongest growth from 2016 onwards. At this time we began delivering large quantities of stainless steel **Traffic Light Poles** and **RTPI Poles**. These were complemented by smaller quantities of **Security Camera Poles**, **Light Standards** and **Heelproof Grating Covers**. We also began a 5 year framework for the supply of **Wayfinding Monoliths** and **Finger Posts** at this time. The 'Dubline' project connects Kilmainham to O'Connell St. encouraging people to walk this area and stop to visit the landmarks along the way.



Grangegorman

In September 2015 DIT opened its new Campus at Grangegorman. The project brought together all Dublin Institute of Technology's satellite colleges onto one site. The site is developed around some beautiful 19th century buildings including a former hospital and 2 churches.

10,000 students moved to this campus by 2017 and Dublin's Luas Rail Line (for which Kent will also supply platform furniture) was connected to the area in 2018.

Kent Stainless helped design and build **Interactive Wayfinding Information Pods/Kiosks** for the site. These contained illuminated static screens, touch screens, emergency help buttons, security cameras and all server trays were accommodated in the kiosks themselves.

In addition Kent provided **Wayfinding Finger Posts, Heelmesh Drainage Grilles** and **Channels**. Our other main item was the **316L Stainless Steel Glazed Entrance**.



Luas Light Rail 2008

In 2008 Kent Stainless signed Ireland largest ever contract for street furniture – with a value of €6.8m over 4 years for the Luas extensions of the green and red lines along with the extensions to the O2 /Point Depot/3 Arena. These lines were mostly in the suburbs with relatively wide platform space available. Grade 316 stainless was used throughout and Solid Works Cosmos was used for structural calculation including wind loads, snow loads and crash loads. **Advertising Totems** were bespoke to incorporate curved LED lighting for 6 sheet advertising posters. RTPI screens from Daktronics were also included.

Shelters were made in single-sided and double-sided variations with 4 bay up to 8 bay modular shelters designed. Completing the project we designed and manufactured **120 litre Litter Bins, Notice Boards, Stop Signs** and **Wire Rope Balustrade**.





LUAS

Luas Light Rail 2017

In 2017 The suburban outer light rail lines in Dublin were joined together by the new Dublin Luas Cross City Project. 13 new stops were fitted with products from Kent Stainless including **Enamel Panel Shelters, Stop Signs, Stainless Steel Benches, Balustrades and Information Totems.**

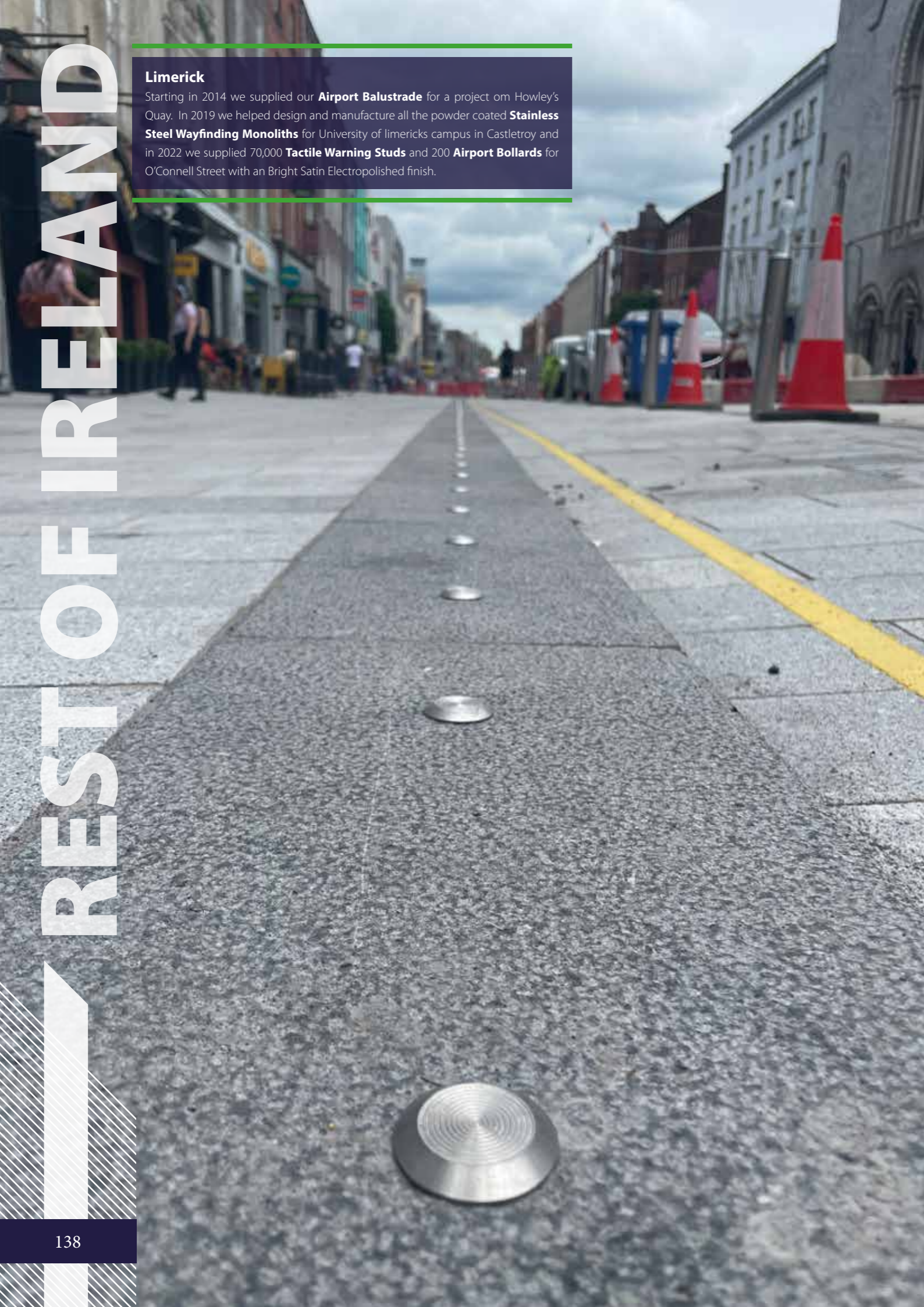
Destination	Minutes
Dun Laoghaire	3 min
Dun Laoghaire	11 min



REST OF IRELAND

Limerick

Starting in 2014 we supplied our **Airport Balustrade** for a project on Howley's Quay. In 2019 we helped design and manufacture all the powder coated **Stainless Steel Wayfinding Monoliths** for University of Limerick's campus in Castletroy and in 2022 we supplied 70,000 **Tactile Warning Studs** and 200 **Airport Bollards** for O'Connell Street with an Bright Satin Electropolished finish.



Mallow

Mallow is situated in north County Cork, Ireland and in 2020 Kent manufactured for 2 projects there – Tipp O'Neill Park and Mallow Castle.

We first supplied **Stainless Steel Slot Drain**, followed by **Freestanding Curved Benches** with **Powder Coated Folded Leg Supports** and **Iroko Timber Plinth Mounted Benches from Iroko Timber** were mounted on hidden stainless frames. **Powder Coated Stainless Lecterns** and **Monoliths** were supplied for the Wayfinding scheme. Finally **Stainless Steel Handrail** to the steps and **Anti Skate Swoosh Studs** for the granite benches were supplied.

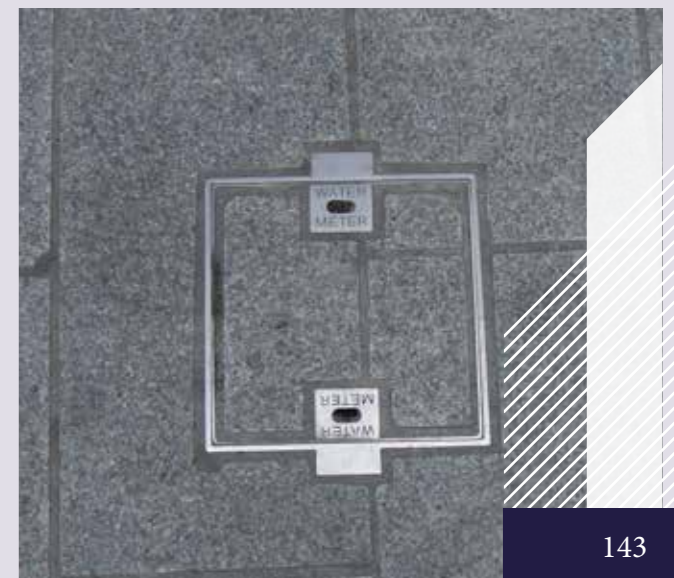


Wexford

In 2012 Wexford Main Street was rejuvenated from a carriageway to a paved pedestrianised precinct. Kent Stainless began supplying the **Recessed Manholes** in stainless steel – including **ESB, Eir** and **Water Meter Covers**. Later this was complemented by **Tactile Warning Studs, Banner Poles** for the Opera House and **Notice Boards**.

Greenacres Café is a well known upmarket eating place and our **Café Windbreaks** in **Hidden Lock Sockets** allowed their outdoor seating area to be enhanced in a classy manner – and completely discreet when the barriers are removed.

We added to this public realm enhancement in 2020 with the supply of our **Kilkenny Bus Shelters**, 400 metres of **Curved Light Rail Balustrade** and new **Water Bottle Refill Stations**.





New Ross

In 2013 Kent Stainless were engaged by Wexford County Council for the design and supply of customised street furniture for New Ross Co. Wexford. This public realm enhancement was to coincide with the 50th anniversary of the visit of John F. Kennedy to the homestead of his great grandparent nearby. Kent designed **Banner Poles, Cycle Stands, Recessed Tree Pits** and **Slope Top Logo Bollards**.

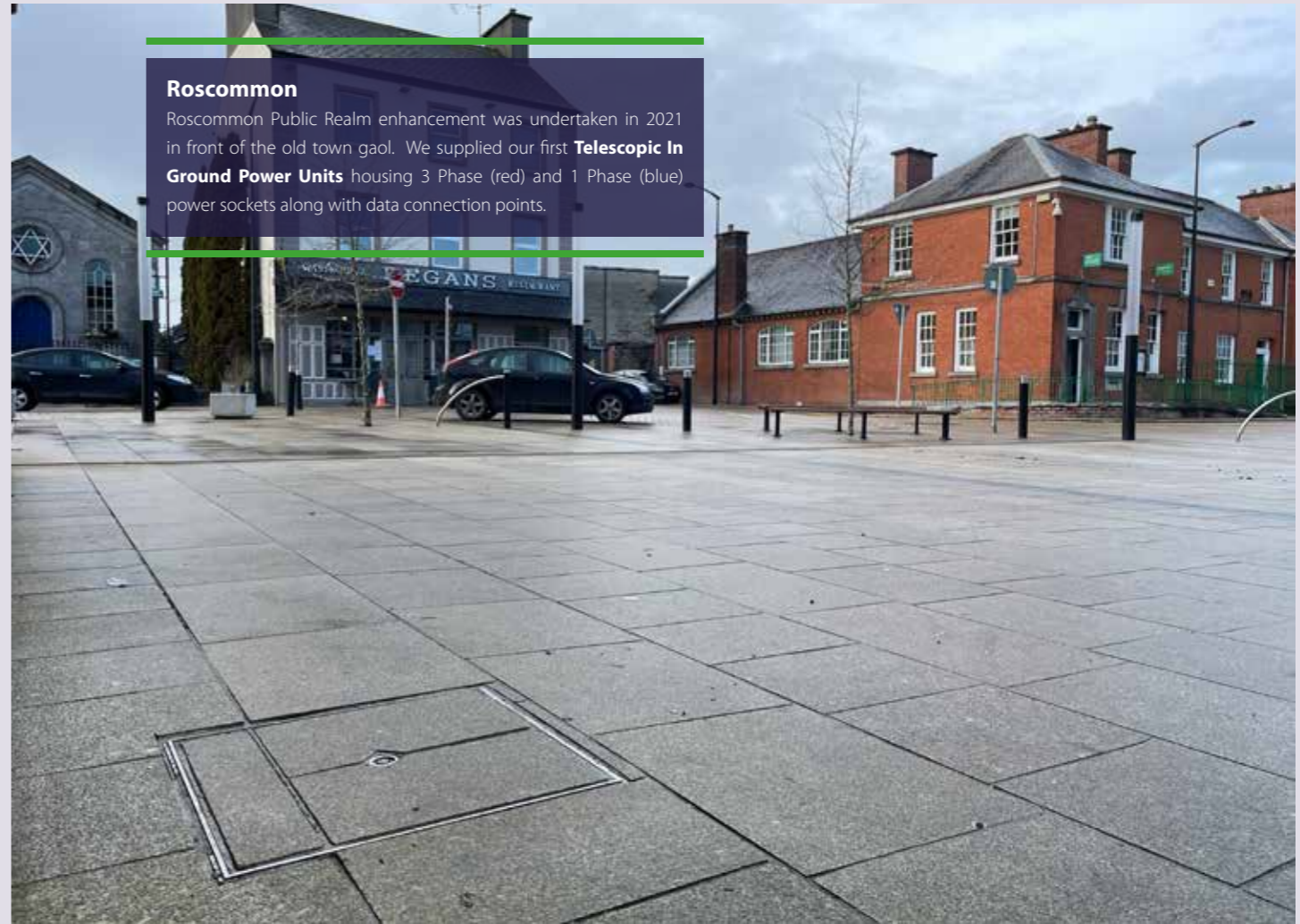


Wexford Trails

In 1169 the Normans arrived in Ireland having been invited by Diarmuid MacMurrough, the ousted King of Leinster. They first arrived at Baginbun beach in Wexford and awaited Strongbow and his army to begin their conquest of Ireland.

The Norman Way is a heritage trail that was created in 2017. Kent Stainless supplied **Wayfinding Monoliths, Seats, Wayfinding Lecterns** and **Powder Coated Cycle Stands** with the Norman Way logo.





Roscommon

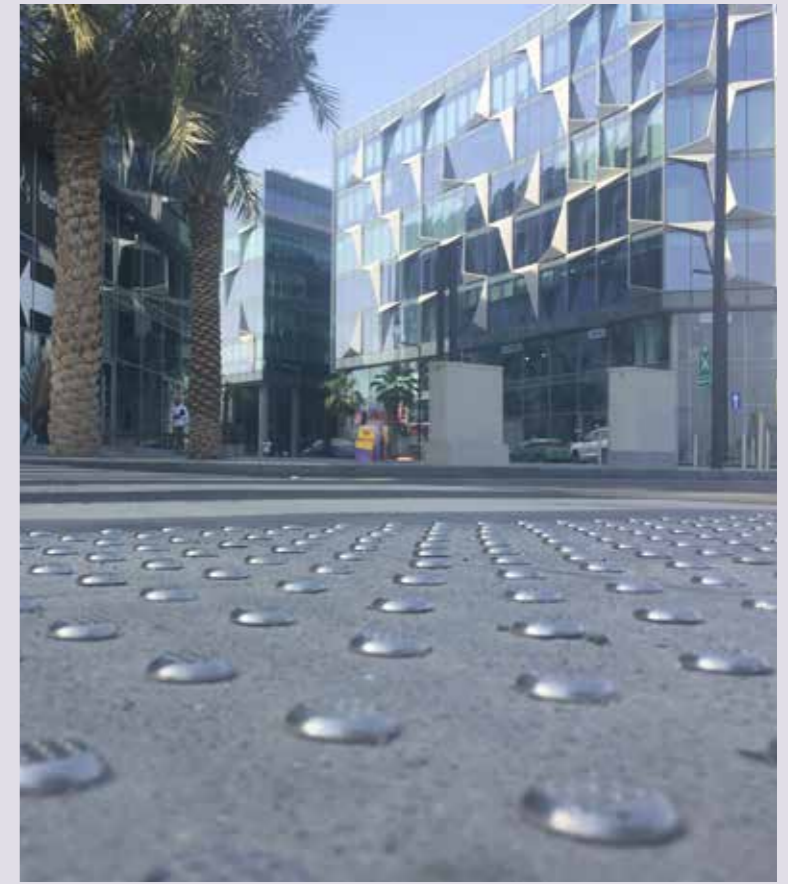
Roscommon Public Realm enhancement was undertaken in 2021 in front of the old town gaol. We supplied our first **Telescopic In Ground Power Units** housing 3 Phase (red) and 1 Phase (blue) power sockets along with data connection points.



DUBAI

Dubai & Abu Dhabi

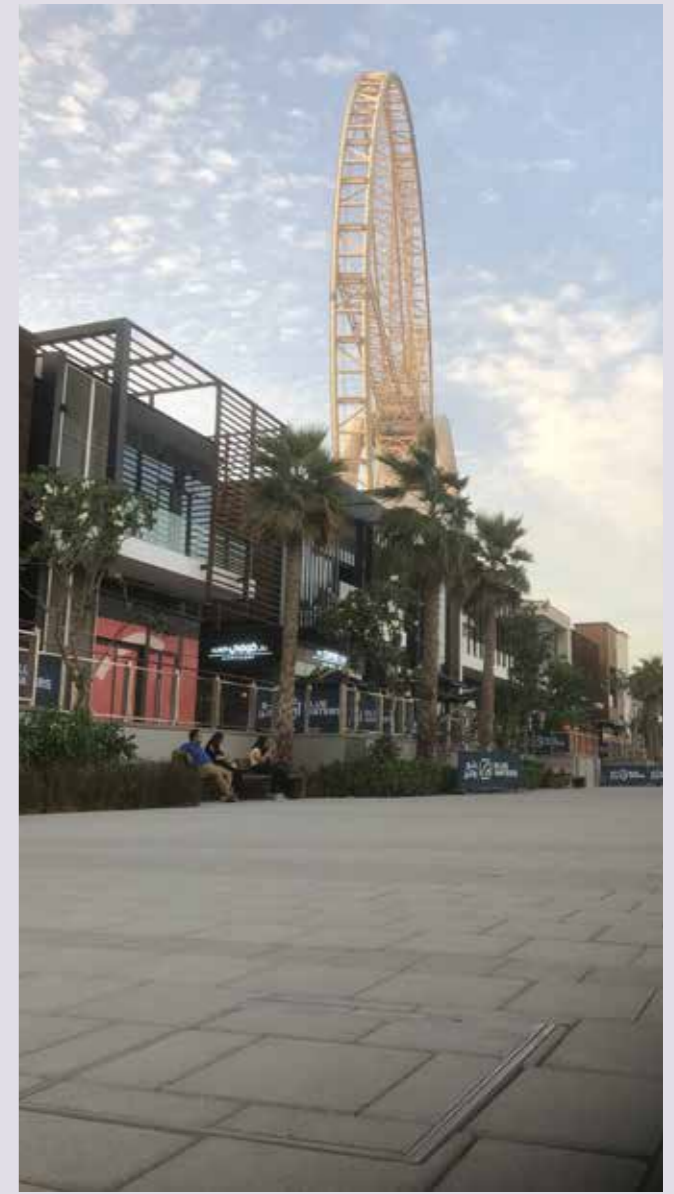
Right at the base of the Burj Khalifa, the Dubai Opera House is situated having opened in 2017. From 2016 onwards Kent Stainless supplied **In Ground Power Units** to this site, followed by Burj Island, Bluewaters and Dubai Canal. Our **Heelproof Civils Mesh Gratings** were chosen by Cleveland Clinic in Abu Dhabi. Finally in 2017 our **Tactile Warning Studs** were installed at Dubai Design District (D3).



Dubai Bluewaters

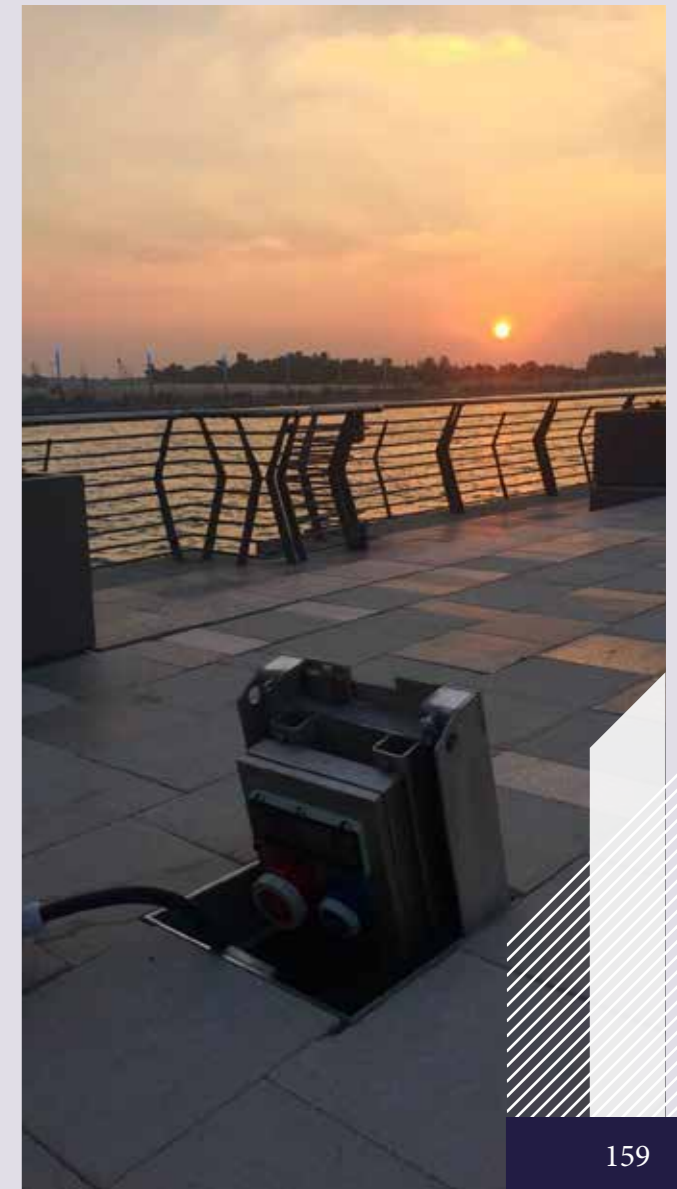
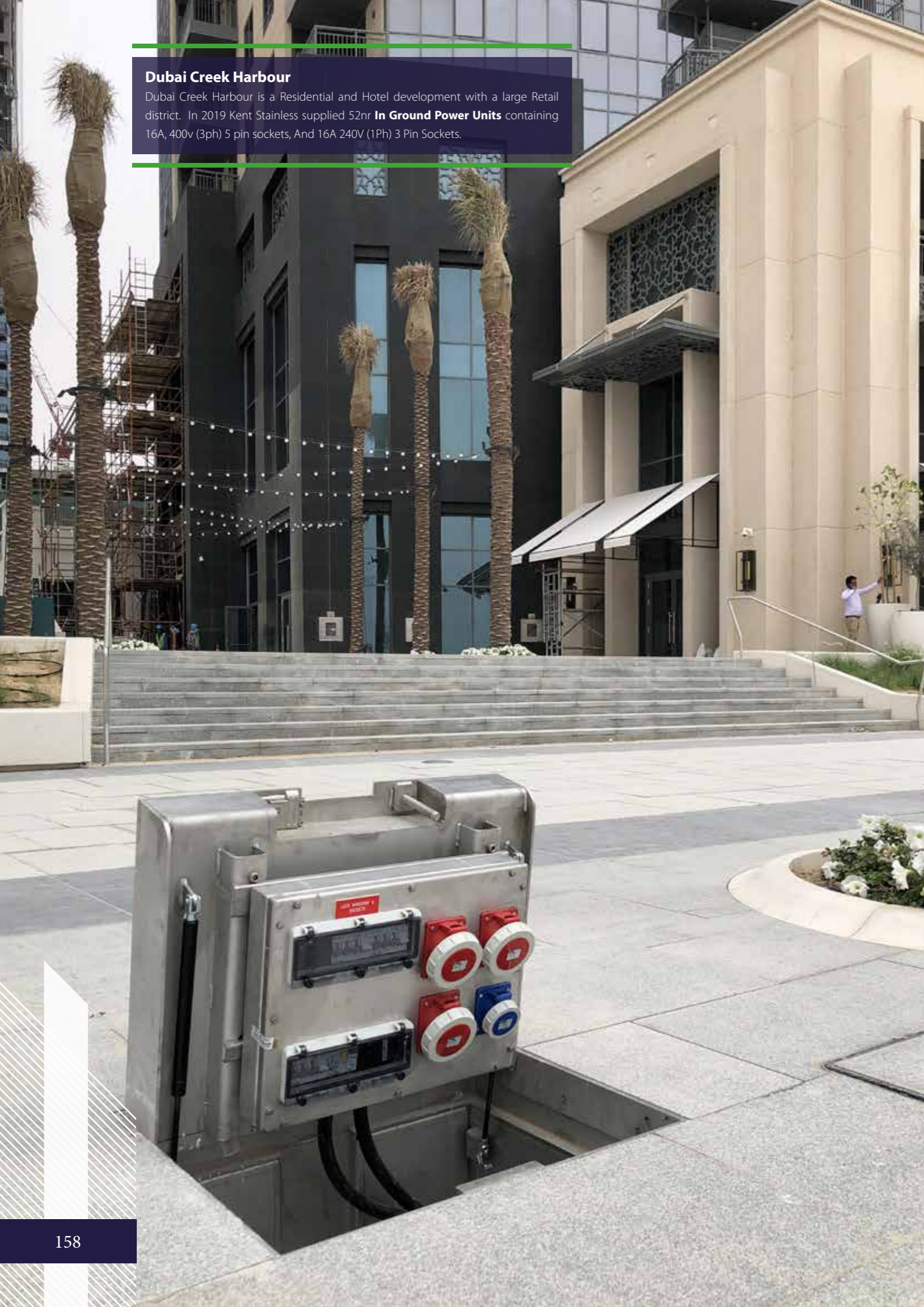
Bluewaters is an island development project off the Dubai Marina area. In 2018 we supplied 45 **In Ground Power Units** concealing IP67 rated **63amp 3 phase** sockets with RJ45 data points. We also supplied **D400 Load Rated Flat Ladder Grating Road Gully Covers**.





Dubai Creek Harbour

Dubai Creek Harbour is a Residential and Hotel development with a large Retail district. In 2019 Kent Stainless supplied 52nr **In Ground Power Units** containing 16A, 400v (3ph) 5 pin sockets, And 16A 240V (1Ph) 3 Pin Sockets.



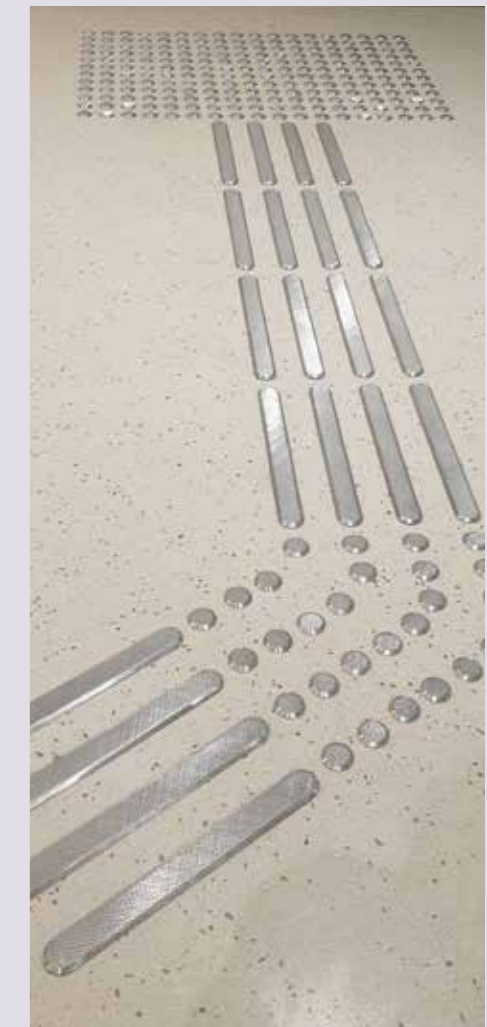
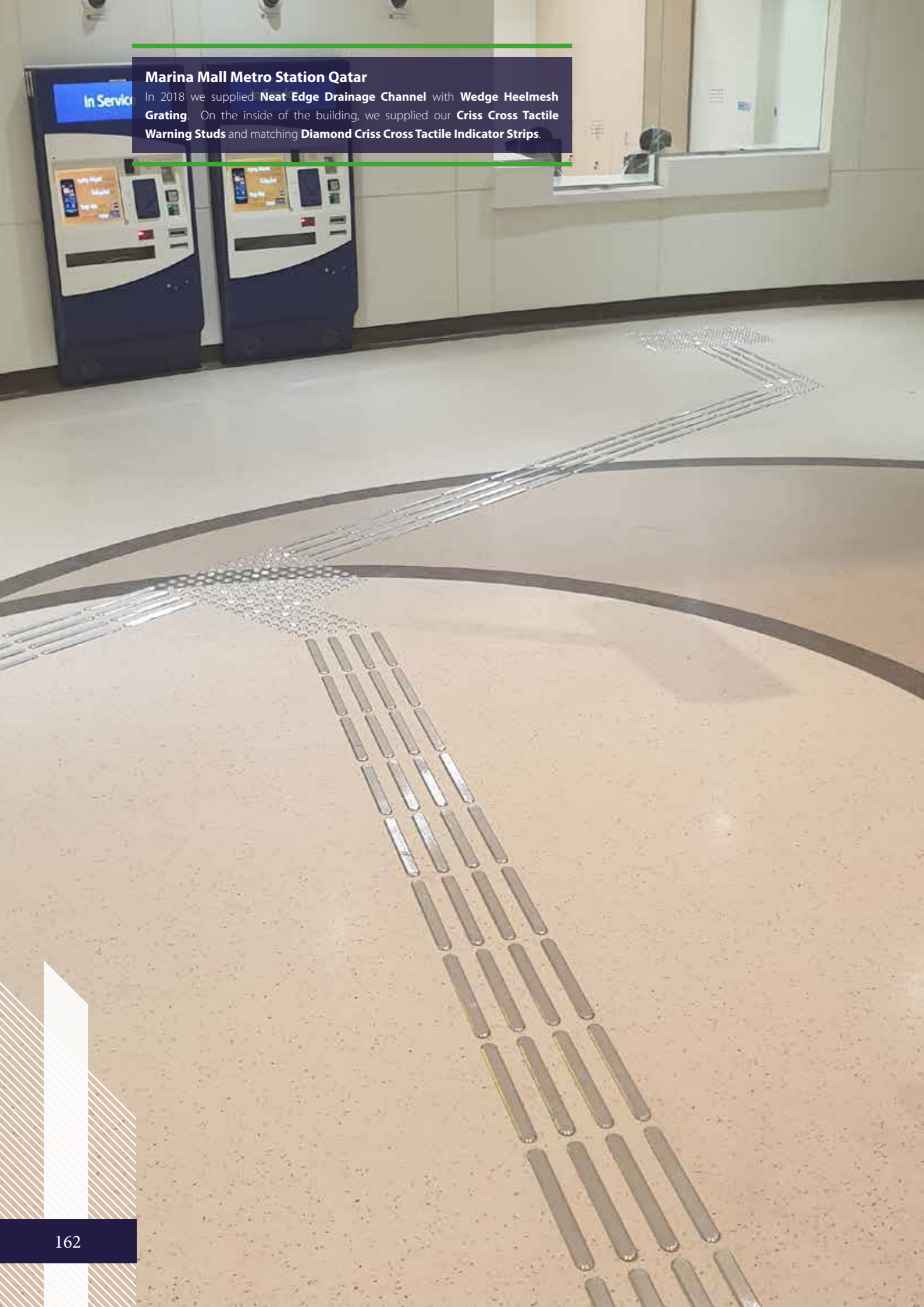
Education City Metro Station Qatar

In 2018 we supplied the external works to the Metro in Education City. We started with **Neat Edge Drainage Channel** with **Wedge Heelmesh Grating**. Some runs were curved with a 25 metre radius. **Stainless Steel Recessed Manholes** were supplied for the paved areas and finally we manufactured **Bollards** with customised **Metro Logos** on top.



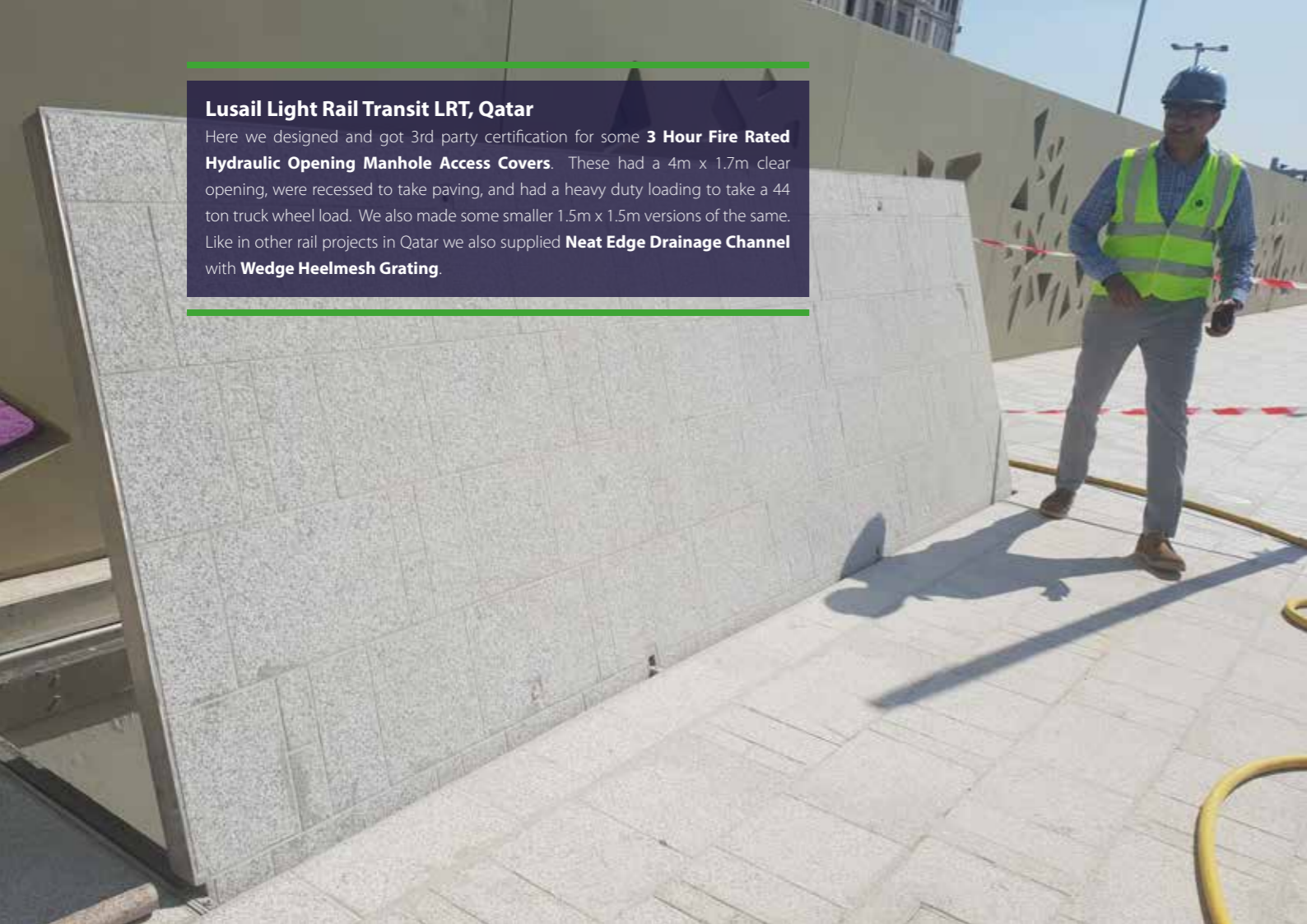
Marina Mall Metro Station Qatar

In 2018 we supplied **Neat Edge Drainage Channel** with **Wedge Heelmesh Grating**. On the inside of the building, we supplied our **Criss Cross Tactile Warning Studs** and matching **Diamond Criss Cross Tactile Indicator Strips**.



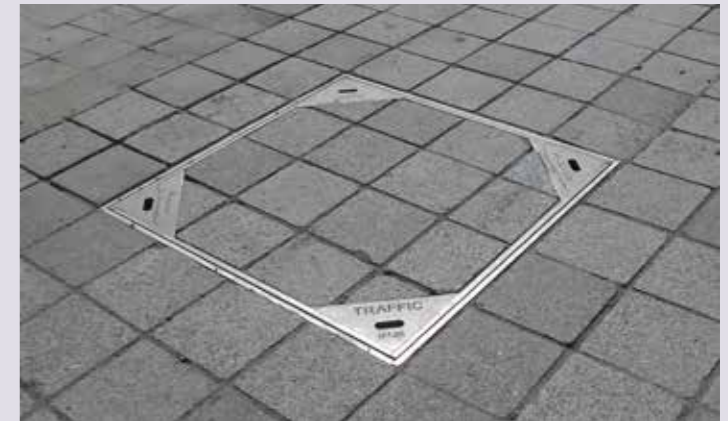
Lusail Light Rail Transit LRT, Qatar

Here we designed and got 3rd party certification for some **3 Hour Fire Rated Hydraulic Opening Manhole Access Covers**. These had a 4m x 1.7m clear opening, were recessed to take paving, and had a heavy duty loading to take a 44 ton truck wheel load. We also made some smaller 1.5m x 1.5m versions of the same. Like in other rail projects in Qatar we also supplied **Neat Edge Drainage Channel** with **Wedge Heelmesh Grating**.



Lusail City

Lusail City in Qatar is a new futuristic city being built around 15km north of Doha. In 2010 Kent Stainless signed its largest ever contract for the design manufacture and delivery of products for Lusail City. This €13 million project involved **Access Covers, Hydraulic Lift Assist Access Cover, Heelproof Ventilation Grilles** and **Signage**. The contract was completed over 3 years and allowed Kent increase our workforce at the time from 70 people to the 100 employees we currently have. In 2016 we supplied the Lusail Multi Sports Complex with **Utility Bollards** containing water and power. Then in 2018 we continued on with manufacture of **Fire Rated Access Covers** for the Lusail Light rail project.



MMUP, Doha & Msheireb Downtown

The Ministry of Municipality and Urban Planning in Qatar is responsible for maintenance of local roads and public parks.

In 2013 Kent Stainless provided our **Sheffield Cycle Stands** to Al Saad Multipurpose Hall in Doha, Qatar. This was followed by our **Swansea Cycle Stands** for the MMUP at Airport Park, then **Bollards** protecting the fire hydrants at Msheireb and **Bronze Studs** adjoining.

Kent Stainless were approached in 2014 to design a replacement for the gooseneck ventilation pipes around the city. **Kent Ventilation Bollards** were designed and manufactured in grade 316L stainless with logos.

Later this was followed by **Kent Ventilated Hinged Man Access Covers** – again using variations of these ventilated bollards.

In Sheraton Park we installed **Black Powder Coated Litter Bins** and **P Shaped Cycle Stands**.



Leitrim Book Sculpture



Connemara Circle



Carlow Tree





Mayo Jigsaw



New Ross Fountain Pen



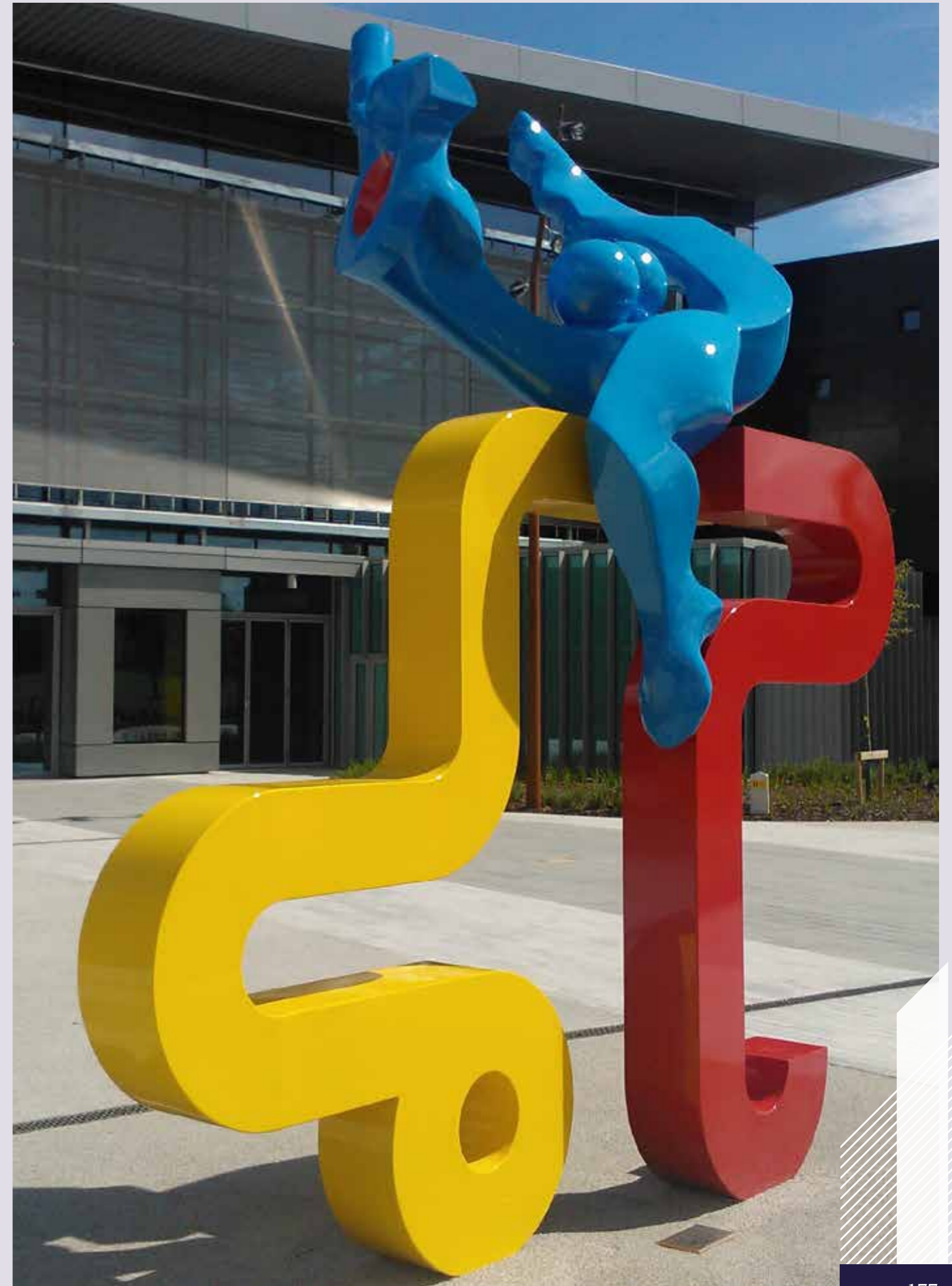
Enniscorthy Flag Pole



Kingston Paper Plane Trail



UCD Sculpture



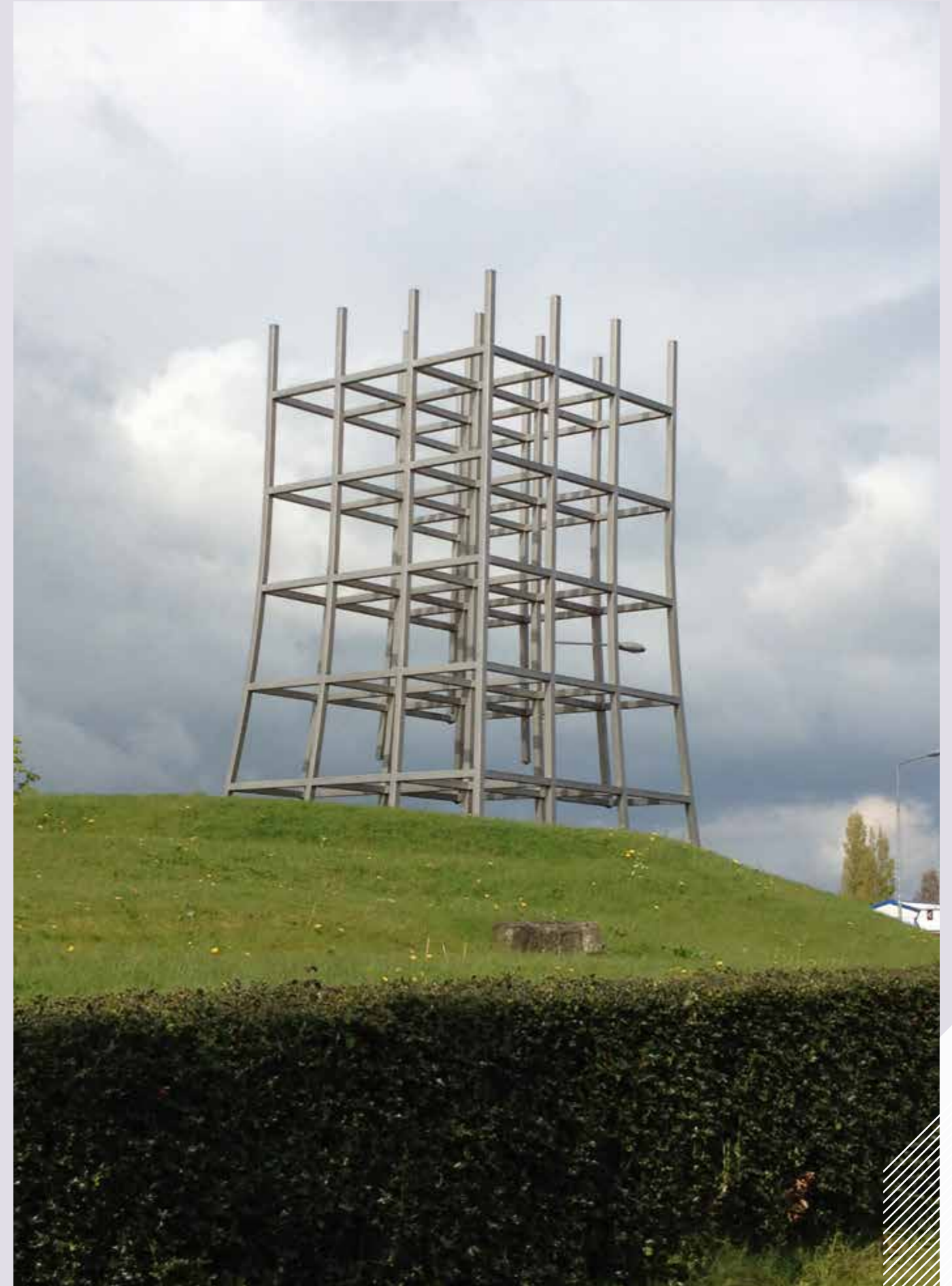
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Waterford 1916 Sculpture



Carlow Castle Sculpture



Waterford Banner Poles





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